Bulletin OZ1000
7/00

Masoneilan Control Valve Sizing Handbook

Masoneilan
DRESSER VALVE DIVISION

Table of Contents

Engineering Data

Note: Tables for C_v, F_L, x_T and K_c vs Travel are found in publication Supplement to Masoneilan Control Valve Sizing Handbook OZ1000.

Foreword

This handbook on control valve sizing is based on the use of nomenclature and sizing equations from ISA Standard S75.01 and IEC Standard 534-2. Additional explanations and supportive information are provided beyond the content of the standards.

The sizing equations are based on equations for predicting the flow of compressible and incompressible fluids through control valves. The equations are not intended for use when dense slurries, dry solids or non-Newtonian liquids are encountered.

Original equations and methods developed by Masoneilan are included for two-phase flow, multistage flow, and supercritical fluids.

Values of numerical factors are included for commonly encountered systems of units. These are United States customary units and metric units for both kilopascal and bar usage.

The principal use of the equations is to aid in the selection of an appropriate valve size for a specific application. In this procedure, the numbers in the equations consist of values for the fluid and flow conditions and known values for the selected valve at rated opening. With these factors in the equation, the unknown (or product of the unknowns, e.g., $F_p C_v$) can be computed. Although these computed numbers are often suitable for selecting a valve from a series of discrete sizes, they do not represent a true operating condition. Some of the factors are for the valve at rated travel, while others relating to the operating conditions are for the partially open valve.

Once a valve size has been selected, the remaining unknowns, such as F_p, can be computed and a judgement can be made as to whether the valve size is adequate. It is not usually necessary to carry the calculations further to predict the exact opening. To do this, all the pertinent sizing factors must be known at fractional valve openings. A computer sizing program having this information in a database can perform this task.

Flow Coefficient C_v

The use of the flow coefficient, C_v, first introduced by Masoneilan in 1944, quickly became accepted as the universal yardstick of valve capacity. So useful has C_v become, that practically all discussions of valve design and characteristics or flow behavior now employ this coefficient.

By definition, the valve flow coefficient, C_v, is the number of U. S. gallons per minute of water that will pass through a given flow restriction with a pressure drop of one psi. For example, a control valve that has a maximum flow coefficient, C_v, of 12 has an effective port area in the full open position such that it passes 12 gpm of water with one psi pressure drop. Basically, it is a capacity index upon which the engineer can rapidly and accurately estimate the required size of a restriction in any fluid system.

Operating Conditions

The selection of a correct valve size, as determined by formula, is always premised on the assumption of full knowledge of the actual flowing conditions. Frequently, one or more of these conditions is arbitrarily assumed. It is the evaluation of these arbitrary data that really determines the final valve size. **No formulas, only good common sense combined with experience, can solve this problem**.

There is no substitute for good engineering judgement. Most errors in sizing are due to incorrect assumptions as to actual flowing conditions. Generally speaking, the tendency is to make the valve too large to be on the "safe" side (commonly referred to as "oversizing"). A combination of several of these "safety factors" can result in a valve so greatly oversized it tends to be troublesome.

Specific Gravity

In the flow formulas, the specific gravity is a square root function ; therefore, small differences in gravity have a minor effect on valve capacity. If the specific gravity is not know accurately, a reasonable assumption will suffice. The use of .9 specific gravity, for example, instead of .8 would cause an error of less than 5 % in valve capacity.

Pressure Drop Across the Valve

On a simple back pressure or pressure reducing application, the drop across the valve may be calculated quite accurately. This may also be true on a liquid level control installation, where the liquid is passing from one vessel at a constant pressure to another vessel at a lower constant pressure. If the pressure difference is relatively small, some allowance may be necessary for line friction. On the other hand, in a large percentage of control applications, the pressure drop across the valve will be chosen arbitrarily.

Any attempt to state a specific numerical rule for such a choice becomes too complex to be practical. The design drop across the valve is sometimes expressed as a percentage of the friction drop in the system, exclusive of the valve. A good working rule is that 50% of this friction drop should be available as drop across the valve. In other words, one-third of the total system drop, including all heat exchangers, mixing nozzles, piping etc.., is assumed to be absorbed by the control valve. This may sound excessive, but if the control valve were completely eliminated from such a system, the flow increase would only be about 23%. In pump discharge systems, the head characteristic of the pump becomes a major factor. For valves installed in extremely long or high-pressure drop lines, the percentage of drop across the valve may be somewhat lower, but at least 15% (up to 25% where possible) of the system drop should be taken.

Remember one important fact, the pressure differential absorbed by the control valve in actual operation will be the difference between the total available head and that required to maintain the desired flow through the valve. It is determined by the system characteristics rather than by the theoretical assumptions of the engineer. In the interest of economy, the engineer tries to keep the control valve pressure drop as low as possible. However, a valve can only regulate flow by absorbing and giving up pressure drop to the system. As the proportion of the system drop across the valve is reduced, its ability to further increase flow rapidly disappears.

In some cases, it may be necessary to make an arbitrary choice of the pressure drop across the valve because meager process data are available. For instance, if the valve is in a pump discharge line, having a discharge pressure of 7 bar (100 psi), a drop of 0.7 to 1.7 bar (10 to 25 psi) may be assumed sufficient. This is true if the pump discharge line is not extremely long or complicated by large drops through heat exchangers or other equipment. The tendency should be to use the higher figure.

On more complicated systems, consideration should be given to both maximum and minimum operating conditions. Masoneilan Engineering assistance is available for analysis of such applications.

Flowing Quantity

The selection of a control valve is based on the required flowing quantity of the process. The control valve must be selected to operate under several different conditions. The maximum quantity that a valve should be required to pass is 10 to 15 % above the specified maximum flow. The normal flow and maximum flow used in size calculations should be based on actual operating conditions, whenever possible, without any factors having been applied.

On many systems, a reduction in flow means an increase in pressure drop, and the C_v ratio may be much greater than would be suspected. If, for example, the maximum operating conditions for a valve are 200 gpm at 25 psi drop, and the minimum conditions are 25 gpm at 100 psi drop, the C_v ratio is 16 to 1, not 8 to 1 as it would first seem. The required change in valve C_v is the product of the ratio of maximum to minimum flow and the square root of the ratio of maximum to minimum pressure drop, e.g.,

$$\frac{200 \times \sqrt{100}}{25 \times \sqrt{25}} = \frac{16}{1}$$

There are many systems where the increase in pressure drop for this same change in flow is proportionally much greater than in this case.

Liquid Flow Equations

Flow of Non-vaporizing Liquid

The following equations are used to determine the required capacity of a valve under fully turbulent, non-vaporizing liquid flow conditions. Note F_p equals unity for the case of valve size equal to line size.

volumetric flow

$$C_v = \frac{q}{N_1 \; F_p} \sqrt{\frac{G_f}{p_1 - p_2}}$$

mass flow

$$C_v = \frac{w}{N_6 \; F_P \; \sqrt{(p_1 - p_2) \; \gamma_1}}$$

Choked Flow of Vaporizing Liquid

Choked flow is a limiting flow rate. With liquid streams, choking occurs as a result of vaporization of the liquid when the pressure within the valve falls below the vapor pressure of the liquid.

Liquid flow is choked if

$$\Delta p \geq F_L^2 \; (p_1 - F_F \; p_v)$$

In this case, the following equations are used.

volumetric flow

$$C_v = \frac{q}{N_1 \; F_{LP}} \sqrt{\frac{G_f}{p_1 - F_F \; p_v}}$$

mass flow

$$C_v = \frac{w}{N_6 \; F_{LP} \; \sqrt{(p_1 - F_F \; p_v) \; \gamma_1}}$$

Nomenclature

C_v = valve flow coefficient
N = numerical constants based on units used (see Table 1)
F_p = piping geometry factor (reducer correction)
F_F = liquid critical pressure factor = $0.96 - 0.28 \sqrt{\frac{p_v}{p_c}}$
F_L = liquid pressure recovery factor for a valve
F_{LP} = combined pressure recovery and piping geometry factor for a valve with attached fittings
K_i = velocity head factors for an inlet fitting, dimensionless
p_c = pressure at thermodynamic critical point
q = volumetric flow rate
G_f = specific gravity at flowing temperature (water = 1) @ 60˚F/15.5˚C
p_1 = upstream pressure
p_v = vapor pressure of liquid at flowing temperature
p_2 = downstream pressure
w = weight (mass) flow rate
γ_1 = specific weight (mass density) upstream conditions

Numerical Constants for Liquid Flow Equations

Constant		Units Used in Equations				
N		w	q	p, Δp	d, D	γ_1
N_1	0.0865	-	m³/h	kPa	-	-
	0.865	-	m³/h	bar	-	-
	1.00	-	gpm	psia	-	-
N_2	0.00214	-	-	-	mm	-
	890.0	-	-	-	in	-
N_6	2.73	kg/h	-	kPa	-	kg/m³
	27.3	kg/h	-	bar	-	kg/m³
	63.3	lb/h	-	psia	-	lb/ft³

Table 1

Liquid Pressure Recovery Factor F_L

The liquid pressure recovery factor is a dimensionless expression of the pressure recovery ratio in a control valve. Mathematically, it is defined as follows:

$$F_L = \sqrt{\frac{p_1 - p_2}{p_1 - p_{vc}}}$$

In this expression, p_{vc} is the pressure at the vena contracta in the valve.

Liquid pressure recovery factors for various valve types at rated travel and at lower valve travel are shown in product bulletins. These values are determined by laboratory test in accordance with prevailing ISA and IEC standards.

Combined Liquid Pressure Recovery Factor F_{LP}

When a valve is installed with reducers, the liquid pressure recovery of the valve reducer combination is not the same as that for the valve alone. For calculations involving choked flow, it is convenient to treat the piping geometry factor F_p and the F_L factor for the valve reducer combination as a single factor F_{LP}. The value of F_L for the combination is then F_{LP}/F_p where :

$$\frac{F_{LP}}{F_p} = \sqrt{\frac{p_1 - p_2}{p_1 - p_{vc}}}$$

The following equation may be used to determine F_{LP}.

$$F_{LP} = F_L \left(\frac{K_i \; F_L^2 \; C_v^2}{N_2 \; d^4} + 1 \right)^{-1/2}$$

where $K_i = K_1 + K_{B1}$ (inlet loss and Bernoulli coefficients)

Cavitation in Control Valves

Cavitation, a detrimental process long associated with pumps, gains importance in control valves due to higher pressure drops for liquids and increased employment of high capacity valves (e.g., butterfly and ball valves).

Cavitation, briefly, is the transformation of a portion of liquid into the vapor phase during rapid acceleration of the fluid in the valve orifice, and the subsequent collapse of vapor bubbles downstream. The collapse of vapor bubbles can cause localized pressure up to 7000 bar (100,000 psi) and are singly, most responsible for the rapid wear of valve trim under high pressure drop conditions. Cavitation leads to rapid deterioration of the valve body plug and seat. It also leads to noise and vibration problems and as well, poses a potential safety hazard.

It is, therefore, necessary to understand and to prevent this phenomenon, particularly when high pressure drop conditions are encountered.

Cavitation in a control valve handling a pure liquid may occur if the static pressure of the flowing liquid decreases to a value less than the fluid vapor pressure. At this point, continuity of flow is broken by the formation of vapor bubbles. Since all control valves exhibit some pressure recovery, the final downstream pressure is generally higher than the orifice throat static pressure. When downstream pressure is higher than vapor pressure of the fluid, the vapor bubbles revert back to liquid. This two-stage transformation is defined as cavitation.

The pressure recovery in a valve is a function of its particular internal geometry. In general, the more streamlined a valve is, the more pressure recovery is experienced. This increases the possibility of cavitation.

The pressure drop in a valve at which cavitation is experienced is termed as critical pressure drop. Full cavitation will exist if actual pressure drop is greater than critical pressure drop, and if the downstream pressure is greater than fluid vapor pressure.

Mathematically, the critical pressure drop can be defined as follows:

$$\Delta p\ \mathrm{crit.} = F_L^2 \left(p_1 - F_F\ p_v\right),$$

with reducers $$\Delta p\ \mathrm{crit.} = \left(\frac{F_{LP}}{F_p}\right)^2 \left(p_1 - F_F\ p_v\right),$$

where $$F_F = 0.96 - 0.28 \sqrt{\frac{p_v}{p_c}}$$

How to Avoid Cavitation

Referring to the relationship for the critical pressure drop, one remedy for a potential application is to decrease the intended pressure drop across the valve to below critical pressure drop. Another possibility is to increase both inlet and outlet pressures by locating a valve at a lower elevation in the piping system : this results in an increase in critical pressure drop.

Another solution is to select a valve that has a higher F_L factor.

For an extremely high pressure drop, a Masoneilan anti-cavitation valve with multiple velocity-headloss trim is recommended.

Effect of Pipe Reducers

When valves are mounted between pipe reducers, there is a decrease in actual valve capacity. The reducers cause an additional pressure drop in the system by acting as contractions and enlargements in series with the valve. The Piping Geometry Factor, F_p , is used to account for this effect.

Piping Geometry Factor

$$F_p = \left(\frac{C_v^2\ \Sigma K}{N_2\ d^4} + 1\right)^{-1/2}$$

Pipe Reducer Equations

Loss Coefficients

inlet $$K_1 = 0.5 \left[1 - \left(\frac{d}{D_1}\right)^2\right]^2$$

outlet $$K_2 = \left[1 - \left(\frac{d}{D_2}\right)^2\right]^2$$

Bernoulli Coefficients

$$K_{B1} = 1 - \left(\frac{d}{D_1}\right)^4$$

$$K_{B2} = 1 - \left(\frac{d}{D_2}\right)^4$$

Summation

$$\Sigma K = K_1 + K_2 + K_{B1} - K_{B2}$$

When inlet and outlet reducers are the same size, the Bernoulli coefficients cancel out.

Nomenclature

C_v = valve flow capacity coefficient
d = valve end inside diameter
D_1 = inside diameter of upstream pipe
D_2 = inside diameter of downstream pipe
F_p = piping geometry factor, dimensionless
K_1 = pressure loss coefficient for inlet reducer, dimensionless
K_2 = pressure loss coefficient for outlet reducer, dimensionless
K_{B1} = pressure change (Bernoulli) coefficient for inlet reducer, dimensionless
K_{B2} = pressure change (Bernoulli) coefficient for outlet reducer, dimensionless
$\sum K$ = $K_1 + K_2 + K_{B1} - K_{B2}$, dimensionless

Equations for Nonturbulent Flow

Laminar or transitional flow may result when the liquid viscosity is high, or when valve pressure drop or C_v is small. The Valve Reynolds Number Factor is used in the equations as follows :

volumetric flow $$C_v = \frac{q}{N_1 F_R} \sqrt{\frac{G_f}{p_1 - p_2}}$$

mass flow $$C_v = \frac{w}{N_6 F_R \sqrt{(p_1 - p_2)\gamma_1}}$$

The valve Reynolds number is defined as follows :

$$Re_v = \frac{N_4 F_d q}{\nu F_L^{1/2} C_v^{1/2}} \left(\frac{F_L^2 C_v^2}{N_2 d^4} + 1 \right)^{1/4}$$

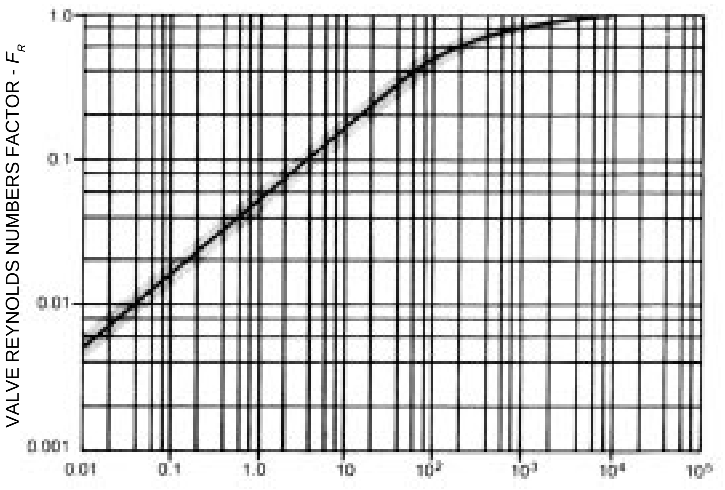


Figure 1 Reynolds Number Factor

Nomenclature

C_v = valve flow capacity coefficient
d = nominal valve size
F_d = valve style modifier, dimensionless
F_L = Liquid pressure recovery factor
F_R = Reynolds number correction factor, dimensionless
G = specific gravity of liquid relative to water
Δp = valve pressure drop
q = volumetric flow rate
Re_v = valve Reynolds number, dimensionless
w = weight (mass) flow rate
γ = mass density of liquid
ν = kinematic viscosity, centistokes

Numerical Constants for Liquid Flow Equations

Constant		Units Used in Equations				
N		w	q	p, Δp	d, D	γ_1
N_1	0.0865	-	m^3/h	kPa	-	-
	0.865	-	m^3/h	bar	-	-
	1.00	-	gpm	psia	-	-
N_2	0.00214	-	-	-	mm	-
	890.0	-	-	-	in	-
N_4	76000	-	m^3/h	-	mm	-
	17300	-	gpm	-	in	-
N_6	2.73	kg/h	-	kPa	-	kg/m^3
	27.3	kg/h	-	bar	-	kg/m^3
	63.3	lb/h	-	psia	-	lb/ft^3

Table 2

Representative F_d Factors

Single Port Globe Valves	F_d = 1.0
Double Port Globe Valves	F_d = 0.7
Camflex Valves	F_d = 1.0
Ball Valves	F_d = 1.0
Butterfly Valves	F_d = 0.7

In general, an F_d value of 1.0 can be used for valves with one single flow passage. An F_d value of 0.7 can be used for valves with two flow passages, such as double port globe valves and butterfly valves.

Gas and Vapor Flow Equations

volumetric flow

$$C_v = \frac{q}{N_7\ F_p\ p_1\ Y}\sqrt{\frac{G_g\ T_1\ Z}{x}}$$

or

$$C_v = \frac{q}{N_9\ F_p\ p_1\ Y}\sqrt{\frac{M\ T_1\ Z}{x}} \quad *$$

mass flow

$$C_v = \frac{w}{N_6\ F_p\ Y\ \sqrt{x p_1\ \gamma_1}} \quad *$$

or

$$C_v = \frac{w}{N_8\ F_p\ p_1\ Y}\sqrt{\frac{T_1\ Z}{x\ M}} \quad *$$

Gas expansion factor

$$Y = 1 - \frac{x}{3\ F_k\ x_T}$$

Pressure drop ratio

$$x = \frac{\Delta p}{p_1}$$

Ratio of specific heats factor

$$F_k = \frac{k}{1.40}$$

The IEC 534-2 equations are identical to the above ISA equations (marked with an *) except for the following symbols :

k (ISA) corresponds to γ (IEC)
γ_1 (ISA) corresponds to ρ_1 (IEC)

Nomenclature

C_v = valve flow coefficient
F_k = ratio of specific heats factor, dimensionless
F_P = piping geometry factor (reducer correction)
p_1 = upstream pressure
p_2 = downstream pressure
q = volumetric flow rate
N = numerical constant based on units (see table below)
G_g = gas specific gravity. Ratio of gas density at standard conditions
T_1 = absolute inlet temperature
M = gas molecular weight
x = pressure drop ratio, $\Delta p/p_1$ Limit $x = F_k\, x_T$
Z = gas compressibility factor
Y = gas expansion factor, $Y = 1 - \frac{x}{3\ F_k\ x_T}$
x_T = pressure drop ratio factor
γ_1 = (Gamma) specific weight (mass density), upstream conditions
w = weight (mass) flow rate
k = gas specific heat ratio

Numerical Constants for Gas and Vapor Flow Equations

Constant		Units Used in Equations				
N		w	q*	p, Δp	γ_1	T_1
N_6	2.73	kg/h	-	kPa	kg/m³	-
	27.3	kg/h	-	bar	kg/m³	-
	63.3	lb/h	-	psia	lb/ft³	-
N_7	4.17	-	m³/h	kPa	-	K
	417.0	-	m³/h	bar	-	K
	1360.0	-	scfh	psia	-	R
N_8	0.948	kg/h	-	kPa	-	K
	94.8	kg/h	-	bar	-	K
	19.3	lb/h	-	psia	-	R
N_9	22.5	-	m³/h	kPa	-	K
	2250.0	-	m³/h	bar	-	K
	7320.0	-	scfh	psia	-	R

*q is in cubic feet per hour measured at 14.73 psia and 60˚F, or cubic meters per hour measured at 101.3 kPa and 15.6˚ C.

Table 3

Multistage Valve Gas and Vapor Flow Equations

volumetric flow

$$C_v = \frac{q}{N_7 \; F_p \; p_1 \; Y_M} \sqrt{\frac{G_g \; T_1 \, Z}{x_M}}$$

or

$$C_v = \frac{q}{N_9 \; F_p \; p_1 \; Y_M} \sqrt{\frac{M \; T_1 \, Z}{x_M}}$$

mass flow

$$C_v = \frac{w}{N_6 \; F_p \; Y_M \; \sqrt{x_M \, p_1 \, \gamma_1}}$$

or

$$C_v = \frac{w}{N_8 \; F_p \; p_1 \; Y_M} \sqrt{\frac{T_1 \, Z}{x_M \, M}}$$

$$Y_M = 1 - \frac{x_M}{3 \; F_k \; x_T}$$

$$x_M = F_M \frac{\Delta p}{p_1} \; , \quad \text{limit } x_M = F_k \, x_T$$

$$F_k = \frac{k}{1.40}$$

F_M = Multistage Compressible Flow Factor (F_M = 0.74 for multistage valves)

Ratio of Specific Heats Factor F_k

The flow rate of a compressible fluid through a valve is affected by the ratio of specific heats. The factor F_k accounts for this effect. F_k has a value of 1.0 for air at moderate temperature and pressures, where its specific heat ratio is about 1.40.

For valve sizing purposes, F_k may be taken as having a linear relationship to k. Therefore,

$$F_k = \frac{k}{1.40}$$

Expansion Factor Y

The expansion factor accounts for the changes in density of the fluid as it passes through a valve, and for the change in the area of the vena contracta as the pressure drop is varied. The expansion factor is affected by all of the following influences :

1. Ratio of valve inlet to port area
2. Internal valve geometry
3. Pressure drop ratio, x
4. Ratio of specific heats, k
5. Reynolds Number

The factor x_T accounts for the influence of 1, 2 and 3; factor F_k accounts for the influence of 4. For all practical purposes, Reynolds Number effects may be disregarded for virtually all process gas and vapor flows.

As in the application of orifice plates for compressible flow measurement, a linear relationship of the expansion factor Y to pressure drop ratio x is used as below :

$$Y = 1 - \frac{x}{3 \, F_k \, x_T}$$

Two-Phase Flow Equations

Two phase flow can exist as a mixture of a liquid with a non-condensable gas or as a mixture of a liquid with its vapor. The flow equation below applies where the two phase condition exists at the valve inlet.

The flow equation accounts for expansion of the gas or vapor phase, and for possible vaporization of the liquid phase. It utilizes both the gas and liquid limiting sizing pressure drops.

The flow equation for a two phase mixture entering the valve is as follows.

Note : F_p equals unity for the case of valve size equal to line size.

$$C_v = \frac{w}{N_6\ F_p}\sqrt{\frac{f_f}{\Delta p_f\ \gamma_f} + \frac{f_g}{\Delta p_g\ \gamma_g\ Y^2}}$$

Use the actual pressure drop for Δp_f and Δp_g, but with the limiting pressure drop for each individually as follows :

$$\Delta p_f = F_L^2\ (p_1 - F_F\ p_v)$$

$$\Delta p_g = F_k\ x_T\ p_1$$

The use of this flow equation results in a required C_v greater than the sum of a separately calculated C_v for the liquid plus a C_v for the gas or vapor phase. This increased capacity models published two phase flow data quite well.

For the hypothetical case of all liquid flow ($f_f = 1$), the flow equation reduces to the liquid flow equation for mass flow.

For the hypothetical case of all gas or vapor flow ($f_g = 1$), the flow equation reduces to the gas and vapor flow equation for mass flow.

Nomenclature

C_v = valve flow coefficient

f_f = weight fraction of liquid in two phase mixture, dimensionless

f_g = weight fraction of gas (or vapor) in two phase mixture, dimensionless

F_F = liquid critical pressure factor = $0.96 - 0.28\sqrt{\frac{p_v}{p_c}}$

F_k = ratio of specific heats factor, dimensionless

F_L = liquid pressure recovery factor

F_p = piping geometry factor (reducer correction)

p_1 = upstream pressure

p_v = vapor pressure of liquid at flowing temperature

Δp_f = pressure drop for the liquid phase

Δp_g = pressure drop for the gas phase

w = weight (mass) flow rate of two phase mixture

x_T = pressure drop ratio factor

Y = gas expansion factor, $Y = 1 - \frac{x}{3\ F_k\ x_T}$

γ_f = specific weight (mass density) of the liquid phase at inlet conditions

γ_g = specific weight (mass density)of the gas or vapor phase at inlet conditions

Numerical Constants for Liquid Flow Equations

Constant		Units Used in Equations				
N		w	q	p, Δp	d, D	γ_1
N_6	2.73	kg/h	-	kPa	-	kg/m³
	27.3	kg/h	-	bar	-	kg/m³
	63.3	lb/h	-	psia	-	lb/ft³

Table 4

Choked Flow

If all inlet conditions are held constant and pressure drop ratio x is increased by lowering the downstream pressure, mass flow will increase to a maximum limit. Flow conditions where the value of x exceeds this limit are known as choked flow. Choked flow occurs when the jet stream at the vena contracta attains its maximum cross-sectional area at sonic velocity.

Values of x_T for various valve types at rated travel and at lower valve travel are shown in product bulletins. These values are determined by laboratory test.

When a valve is installed with reducers, the pressure ratio factor x_{TP} is different from that of the valve alone x_T. The following equation may be used to calculate x_{TP} :

$$x_{TP} = \frac{x_T}{F_p^2} \left(\frac{x_T \, K_i \, C_v^2}{N_5 \, d^4} + 1 \right)^{-1} , \qquad \text{where}$$

$$K_i = K_1 + K_{B1} \text{ (inlet loss and Bernoulli coefficients)}$$

The value of N_5 is 0.00241 for d in mm, and 1000 for d in inches.

Supercritical Fluids

Fluids at temperatures and pressures above both critical temperature and critical pressure are denoted as supercritical fluids. In this region, there is no physical distinction between liquid and vapor. The fluid behaves as a compressible, but near the critical point great deviations from the perfect gas laws prevail. It is very important to take this into account through the use of actual specific weight (mass density) from thermodynamic tables (or the compressibility factor Z), and the actual ratio of specific heats.

Supercritical fluid valve applications are not uncommon. In addition to supercritical fluid extraction processes, some process applications may go unnoticed. For instance, the critical point of ethylene is 10˚C (50˚F) and 51.1 bar (742 psia). All ethylene applications above this point in both temperature and pressure are supercritical by definition.

In order to size valves handling supercritical fluids, use a compressible flow sizing equation with the weight (mass) rate of flow with actual specific weight (mass density), or the volumetric flow with actual compressibility factor. In addition, the actual ratio of specific heats should be used.

Compressibility Factor Z

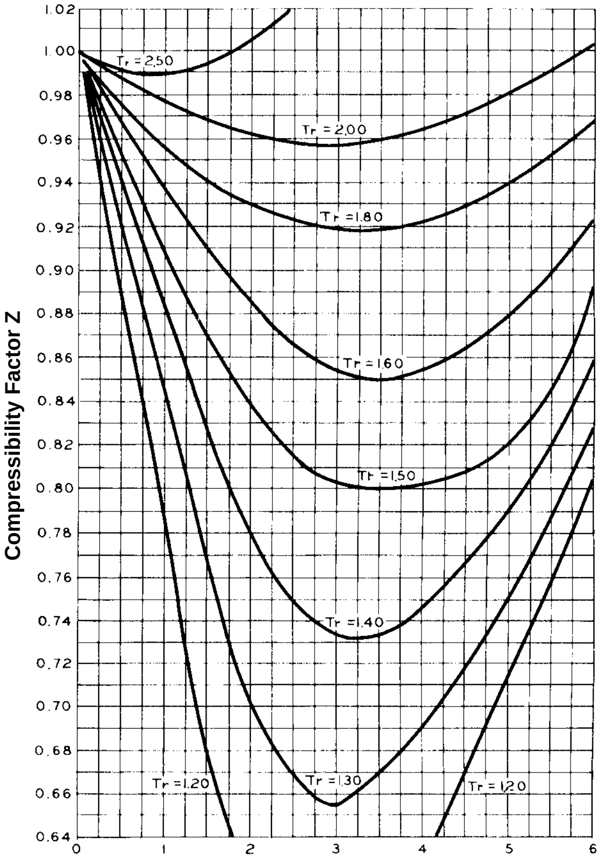
For many real gases subjected to commonly encountered temperatures and pressures, the perfect gas laws are not satisfactory for flow measurement accuracy and therefore correction factors must be used.

Following conventional flow measurement practice, the compressibility factor Z, in the equation $PV = ZRT$, will be used. Z can usually be ignored below 7 bar (100 psi) for common gases.

The value of Z does not differ materially for different gases when correlated as a function of the reduced temperature, T_r , and reduced pressure, p_r , found from Figures 2 and 3.

Figure 2 is an enlargement of a portion of Figure 3. Values taken from these figures are accurate to approximately plus or minus two percent.

To obtain the value of Z for a pure substance, the reduced pressure and reduced temperature are calculated as the ratio of the actual absolute gas pressure and its corresponding critical absolute pressure and absolute temperature and its absolute critical temperature.

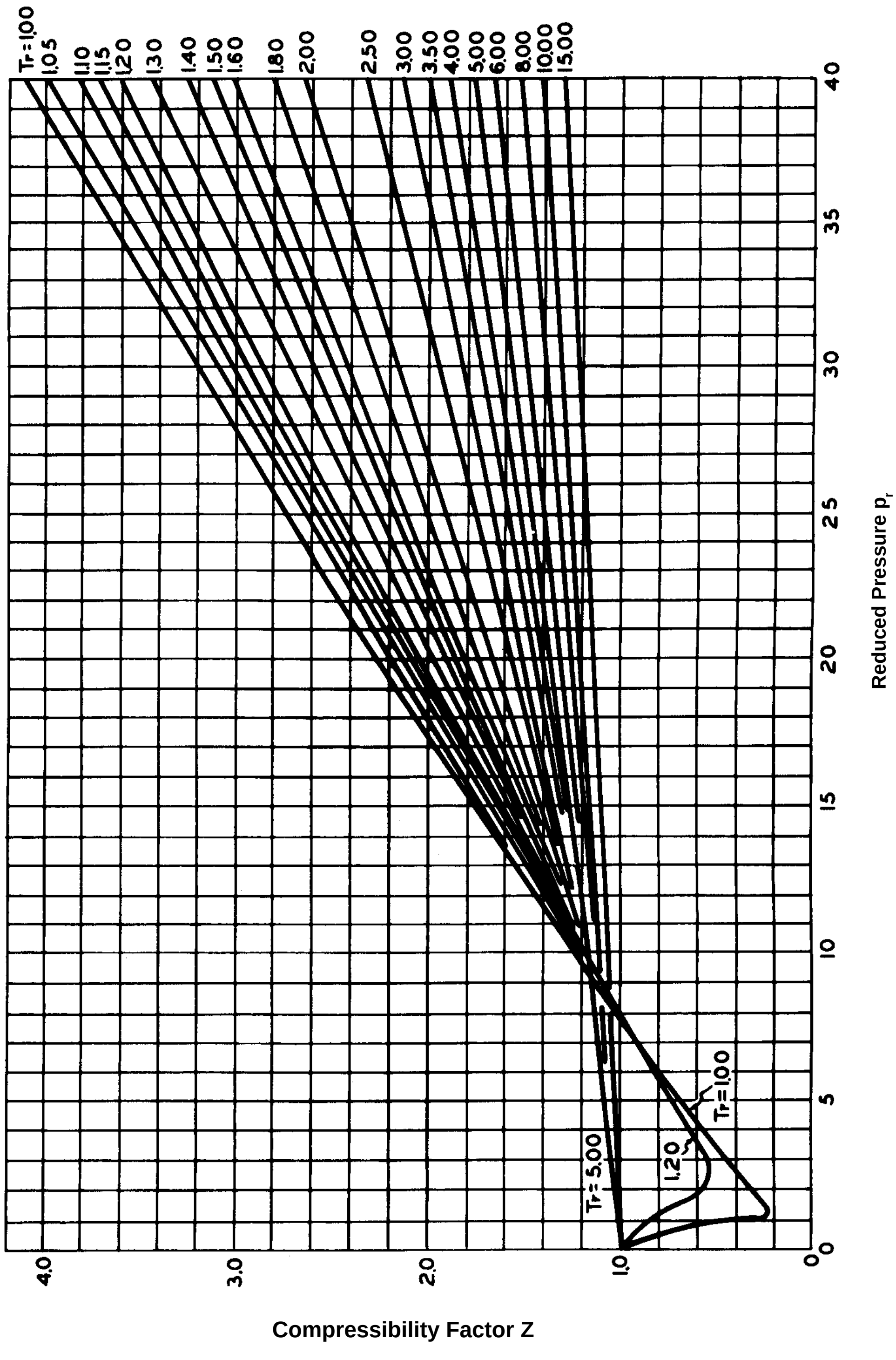


Reduced Pressure, p_r
Figure 2
Compressibility Factors for Gases with Reduced Pressures from 0 to 6

(Data from the charts of L. C. Nelson and E. F. Obert, Northwestern Technological Institute)

The compressibility factor Z obtained from the Nelson-Obert charts is generally accurate within 3 to 5 percent. For hydrogen, helium, neon and argon, certain restrictions apply. Please refer to specialized literature.

Compressibility



$$p_r = \frac{\text{inlet pressure (absolute)}}{\text{critical pressure (absolute)}} \qquad T_r = \frac{\text{inlet temperature (absolute)}}{\text{critical temperature (absolute)}}$$

Figure 3
Compressibility Factors for Gases with Reduced Pressures from 0 - 40
See Page 15 for critical pressures and temperatures

(Reproduced from the charts of L. C. Nelson and E. F. Obert, Northwestern Technological Institute)

Thermodynamic Critical Constants and Density of Elements, Inorganic and Organic Compounds

Element or Compound	Critical Pressure - p_c		Critical Temperature - T_c		k *
	psia	bar (abs)	˚F	˚C	C_p / C_v
Acetic Acid, CH_3-CO-OH	841	58.0	612	322	1.15
Acetone, CH_3-CO-CH_3	691	47.6	455	235	-
Acetylene, C_2H_2	911	62.9	97	36	1.26
Air, O_2+N_2	547	37.8	-222	-141	1.40
Ammonia, NH_3	1638	113.0	270	132	1.33
Argon, A	705	48.6	-188	-122	1.67
Benzene, C_6H_6	701	48.4	552	289	1.12
Butane, C_4H_{10}	529	36.5	307	153	1.09
Carbon Dioxide, CO_2	1072	74.0	88	31	1.30
Carbon Monoxide, CO	514	35.5	-218	-139	1.40
Carbon Tetrachloride, CCl_4	661	45.6	541	283	-
Chlorine, Cl_2	1118	77.0	291	144	1.36
Ethane, C_2H_6	717	49.5	90	32	1.22
Ethyl Alcohol, C_2H_5OH	927	64.0	469	243	1.13
Ethylene, CH_2=CH_2	742	51.2	50	10	1.26
Ethyl Ether, C_2H_5-O-C_2H_5	522	36.0	383	195	-
Fluorine, F_2	367	25.3	-247	-155	1.36
Helium, He	33.2	2.29	-450	-268	1.66
Heptane, C_7H_{16}	394	27.2	513	267	-
Hydrogen, H_2	188	13.0	-400	-240	1.41
Hydrogen Chloride, HCl	1199	82.6	124	51	1.41
Isobutane, (CH_3) CH-CH_3	544	37.5	273	134	1.10
Isopropyl Alcohol, CH_3-CHOH-CH_3	779	53.7	455	235	-
Methane, CH_4	673	46.4	-117	-83	1.31
Methyl Alcohol, H-CH_2OH	1156	79.6	464	240	1.20
Nitrogen, N_2	492	34.0	-233	-147	1.40
Nitrous Oxide, N_2O	1054	72.7	99	37	1.30
Octane, CH_3-$(CH_2)_6$-CH_3	362	25.0	565	296	1.05
Oxygen, O_2	730	50.4	-182	-119	1.40
Pentane, C_5H_{12}	485	33.5	387	197	1.07
Phenol, C_6H_5OH	889	61.3	786	419	-
Phosgene, $COCl_2$	823	56.7	360	182	-
Propane, C_3H_8	617	42.6	207	97	1.13
Propylene, CH_2=CH-CH_3	661	45.6	198	92	1.15
Refrigerant 12, CCl_2F_2	582	40.1	234	112	1.14
Refrigerant 22, $CHClF_2$	713	49.2	207	97	1.18
Sulfur Dioxide, SO_2	1142	78.8	315	157	1.29
Water, H_2O	3206	221.0	705	374	1.32

* Standard Conditions

Table 5

Thermodynamic Critical Constants and Density of Elements, Inorganic and Organic Compounds

Element or Compound	Density - lb/ft³ 14.7 psia & 60˚F		Density - kg/m³ 1013 mbar & 15.6˚C		Mol Wt
	Liquid	Gas	Liquid	Gas	
Acetic Acid, CH_3-CO-OH	65.7		1052.4		66.1
Acetone, CH_3-CO-CH_3	49.4		791.3		58.1
Acetylene, C_2H_2		0.069		1.11	26.0
Air, O_2+N_2		0.0764		1.223	29.0
Ammonia, NH_3		0.045		0.72	17.0
Argon, A		0.105		1.68	39.9
Benzene, C_6H_6	54.6		874.6		78.1
Butane, C_4H_{10}		0.154		2.47	58.1
Carbon Dioxide, CO_2		0.117		1.87	44.0
Carbon Monoxide, CO		0.074		1.19	28.0
Carbon Tetrachloride, CCl_4	99.5		1593.9		153.8
Chlorine, Cl_2		0.190		3.04	70.9
Ethane, C_2H_6		0.080		1.28	30.1
Ethyl Alcohol, C_2H_5OH	49.52		793.3		46.1
Ethylene, CH_2=CH_2		0.074		1.19	28.1
Ethyl Ether, C_2H_5-O-C_2H_5	44.9		719.3		74.1
Fluorine, F_2		0.097		1.55	38.0
Helium, He		0.011		0.18	4.00
Heptane, C_7H_{16}	42.6		682.4		100.2
Hydrogen, H_2		0.005		0.08	2.02
Hydrogen Chloride, HCl		0.097		1.55	36.5
Isobutane, $(CH_3)_2$ CH-CH_3		0.154		2.47	58.1
Isopropyl Alcohol, CH_3-CHOH-CH_3	49.23		788.6		60.1
Methane, CH_4		0.042		0.67	16.0
Methyl Alcohol, H-CH_2OH	49.66		795.5		32.0
Nitrogen, N_2		0.074		1.19	28.0
Nitrous Oxide, N_2O		0.117		1.87	44.0
Octane, CH_3-$(CH_2)_6$-CH_3	43.8		701.6		114.2
Oxygen, O_2		0.084		1.35	32.0
Pentane, C_5H_{12}	38.9		623.1		72.2
Phenol, C_6H_5OH	66.5		1065.3		94.1
Phosgene, $COCl_2$		0.108		1.73	98.9
Propane, C_3H_8		0.117		1.87	44.1
Propylene, CH_2=CH-CH_3		0.111		1.78	42.1
Refrigerant 12, CCl_2F_2		0.320		5.13	120.9
Refrigerant 22, $CHClF_2$		0.228		3.65	86.5
Sulfur Dioxide, SO_2		0.173		2.77	64.1
Water, H_2O	62.34		998.6		18.0

Table 5

Liquid Velocity in Commercial Wrought Steel Pipe

The velocity of a flowing liquid may be determined by the following expressions :

US Customary Units

$$v = .321 \frac{q}{A}$$

Where
v = velocity, ft/sec
q = flow, gpm
A = cross sectional area, sq in

Metric Units

$$v = 278 \frac{q}{A}$$

Where
v = velocity, meters/sec
q = flow, meters^3/hr
A = cross sectional area, sq mm

Figure 4 gives the solution to these equations for pipes 1" through 12" over a wide flow range on both U. S. Customary and Metric Units.

Steam or Gas Flow in Commercial Wrought Steel Pipe

Steam or Gas (mass basis)

To determine the velocity of a flowing compressible fluid use the following expressions :

US Customary Units

$$v = .04 \frac{WV}{A}$$

Where
v = fluid velocity, ft/sec
W = fluid flow, lb/hr
V = specific volume, cu ft/lb
A = cross sectional area, sq in

Metric Units

$$v = 278 \frac{WV}{A}$$

Where
v = fluid velocity, meters/sec
W = fluid flow, kg/hr
V = specific volume, m^3/kg
A = cross sectional area, mm^2

Figure 5 is a plot of steam flow versus static pressure with reasonable velocity for Schedule 40 pipes 1" through 12" in US Customary and Metric Units.

Gas (volume basis)

To find the velocity of a flowing compressible fluid with flow in volume units, use the following formulas :

US Customary Units

$$v = .04 \frac{F}{A}$$

Where
v = fluid velocity, ft/sec
F = gas flow, ft^3/hr at flowing conditions*
A = cross sectional area, sq in

*Note that gas flow must be at flowing conditions. If flow is at standard conditions, convert as follows :

$$F = \frac{\text{std ft}^3}{\text{hr}} \times \frac{14.7}{p} \times \frac{T}{520}$$

Where
p = pressure absolute, psia
T = temperature absolute, R

Metric Units

$$v = 278 \frac{F}{A}$$

Where
v = fluid velocity, meters/sec
F = gas flow, meters^3/hr at flowing conditions*
A = cross sectional area, sq mm

*Note that gas flow must be at flowing conditions. If flow is at standard conditions, convert as follows :

$$F = \frac{\text{std meters}^3}{\text{hr}} \times \frac{1.013}{p} \times \frac{T}{288}$$

Where
p = pressure absolute, bar
T = temperature absolute, K

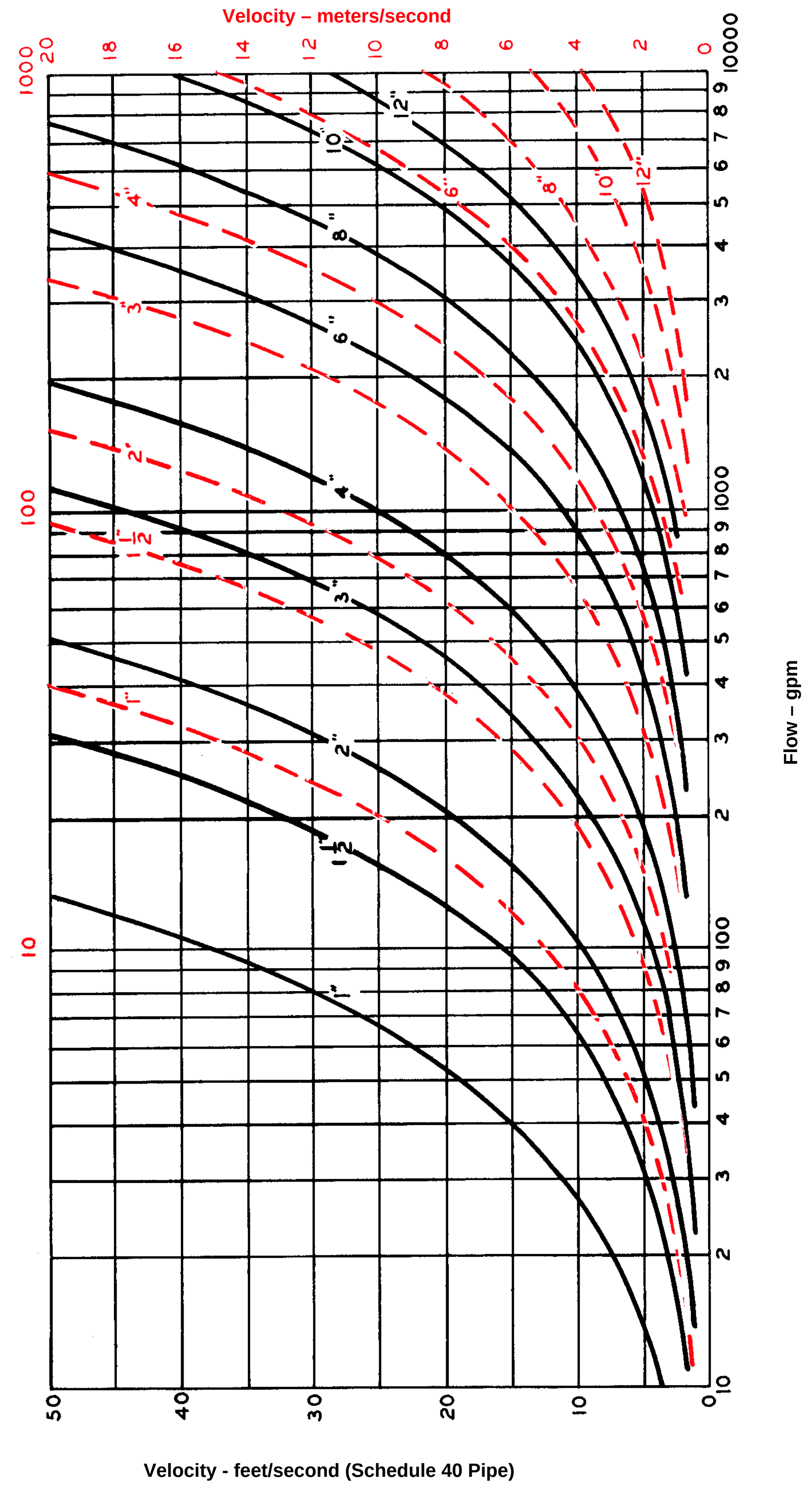


Figure 4

Liquid Velocity vs Flow Rate

☐ US Customary Units

🟥 Metric Units

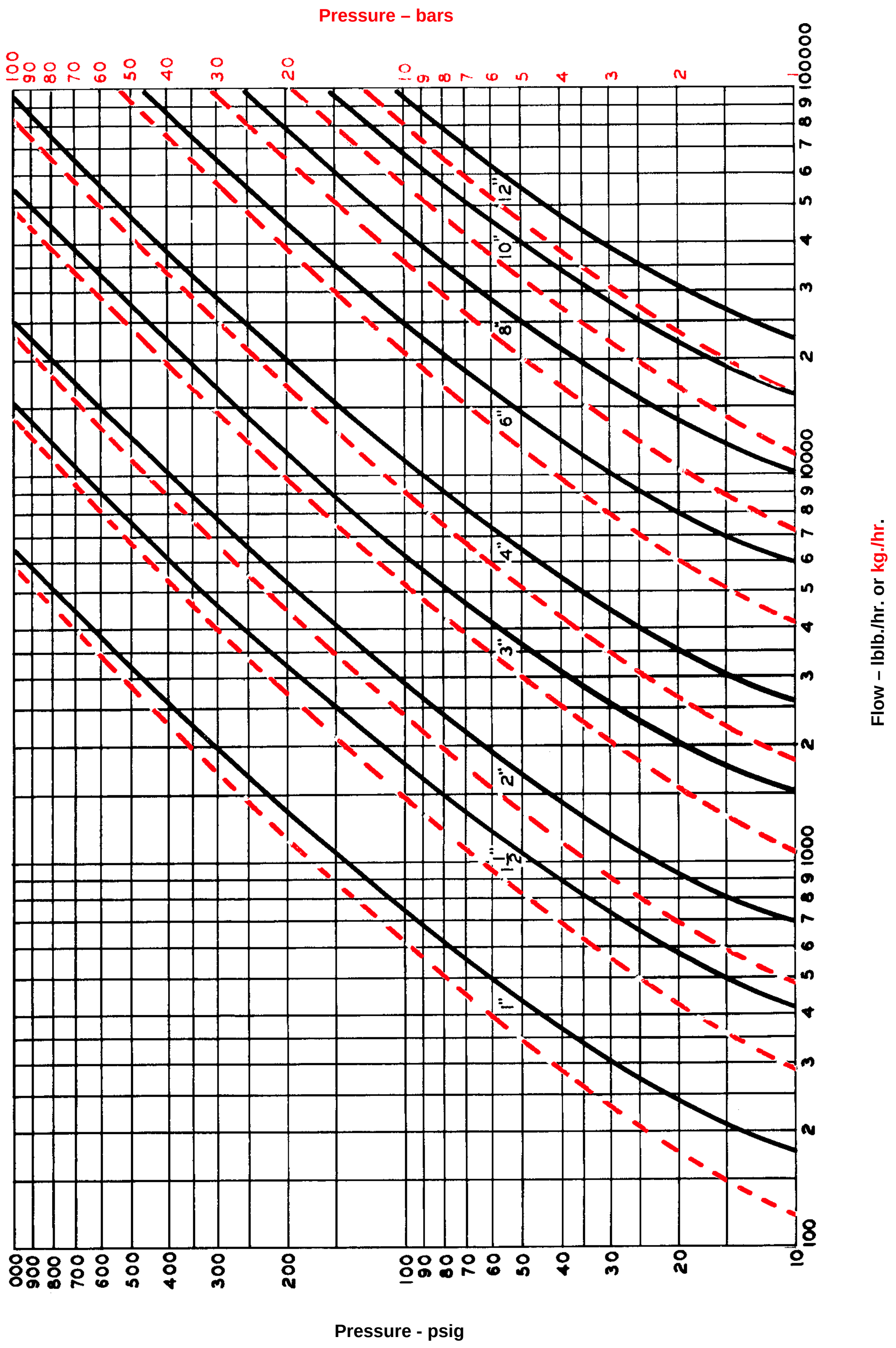


Figure 5

Saturated Steam Flow vs Pressure
for 1" to 12" Schedule 40 Pipe

☐ US Customary Units

🟥 Metric Units

Velocity -- 130 to 170 feet per second --
-- 50 to 60 meters per second --

Commercial Wrought Steel Pipe Data (ANSI B36.10)

	Nominal Pipe Size		O.D.	Wall Thickness		I.D.	Flow Area	
	mm	inches	inches	mm	inches	inches	mm^2	sq in
Schedule 10	350	14	14	6.35	0.250	13.5	92200	143
	400	16	16	6.35	0.250	15.5	121900	189
	450	18	18	6.35	0.250	17.5	155500	241
	500	20	20	6.35	0.250	19.5	192900	299
	600	24	24	6.35	0.250	23.5	280000	434
	750	30	30	7.92	0.312	29.4	437400	678
Schedule 20	200	8	8.63	6.35	0.250	8.13	33500	51.9
	250	10	10.8	6.35	0.250	10.3	53200	82.5
	300	12	12.8	6.35	0.250	12.3	76000	117.9
	350	14	14.0	7.92	0.312	13.4	90900	141
	400	16	16.0	7.92	0.312	15.4	120000	186
	450	18	18.0	7.92	0.312	17.4	152900	237
	500	20	20.0	9.53	0.375	19.3	187700	291
	600	24	24.0	9.53	0.375	23.3	274200	425
	750	30	30.0	12.70	0.500	29.0	426400	661
Schedule 30	200	8	8.63	7.04	0.277	8.07	33000	51.2
	250	10	10.8	7.80	0.307	10.1	52000	80.7
	300	12	12.8	8.38	0.330	12.1	74200	115
	350	14	14.0	9.53	0.375	13.3	89000	138
	400	16	16.0	9.53	0.375	15.3	118000	183
	450	18	18.0	11.13	0.438	17.1	148400	230
	500	20	20.0	12.70	0.500	19.0	183200	284
	600	24	24.0	14.27	0.562	22.9	265100	411
	750	30	30.0	15.88	0.625	28.8	418700	649
Schedule 40*	15	$^{1}/_{2}$	0.84	2.77	0.109	0.622	190	0.304
	20	$^{3}/_{4}$	1.05	2.87	0.113	0.824	340	0.533
	25	1	1.32	3.38	0.133	1.05	550	0.864
	32	$1^{1}/_{4}$	1.66	3.56	0.140	1.38	970	1.50
	40	$1^{1}/_{2}$	1.90	3.68	0.145	1.61	1300	2.04
	50	2	2.38	3.91	0.154	2.07	2150	3.34
	65	$2^{1}/_{2}$	2.88	5.16	0.203	2.47	3100	4.79
	80	3	3.50	5.49	0.216	3.07	4700	7.39
	100	4	4.50	6.02	0.237	4.03	8200	12.7
	150	6	6.63	7.11	0.280	6.07	18600	28.9
	200	8	8.63	8.18	0.322	7.98	32200	50.0
	250	10	10.8	9.27	0.365	10.02	50900	78.9
	300	12	12.8	10.31	0.406	11.9	72200	112
	350	14	14.0	11.13	0.438	13.1	87100	135
	400	16	16.0	12.70	0.500	15.0	114200	177
	450	18	18.0	14.27	0.562	16.9	144500	224
	500	20	20.0	15.06	0.593	18.8	179300	278
	600	24	24.0	17.45	0.687	22.6	259300	402

***Standard wall pipe same as Schedule 40 through 10" size. 12" size data follows.**

300	12	12.8	9.53	0.375	12.00	72900	113

Table 6

Commercial Wrought Steel Pipe Data (ANSI B36.10) (continued)

	Nominal Pipe Size		O.D.	Wall Thickness		I.D.	Flow Area	
	mm	inches	inches	mm	inches	inches	mm^2	sq in
Schedule 80*	15	1/2	0.84	3.73	0.147	0.546	150	0.234
	20	3/4	1.05	3.91	0.154	0.742	280	0.433
	25	1	1.32	4.55	0.179	0.957	460	0.719
	32	1 1/4	1.66	4.85	0.191	1.28	820	1.28
	40	1 1/2	1.90	5.08	0.200	1.50	1140	1.77
	50	2	2.38	5.54	0.218	1.94	1900	2.95
	65	2 1/2	2.88	7.01	0.276	2.32	2700	4.24
	80	3	3.50	7.62	0.300	2.90	4200	6.61
	100	4	4.50	8.56	0.337	3.83	7400	11.5
	150	6	6.63	10.97	0.432	5.76	16800	26.1
	200	8	8.63	12.70	0.500	7.63	29500	45.7
	250	10	10.8	15.06	0.593	9.56	46300	71.8
	300	12	12.8	17.45	0.687	11.4	65800	102
	350	14	14.0	19.05	0.750	12.5	79300	123
	400	16	16.0	21.41	0.843	14.3	103800	161
	450	18	18.0	23.80	0.937	16.1	131600	204
	500	20	20.0	26.16	1.03	17.9	163200	253
	600	24	24.0	30.99	1.22	21.6	235400	365
Schedule 160	15	1/2	0.84	4.75	0.187	0.466	110	0.171
	20	3/4	1.05	5.54	0.218	0.614	190	0.296
	25	1	1.32	6.35	0.250	0.815	340	0.522
	32	1 1/4	1.66	6.35	0.250	1.16	680	1.06
	40	1 1/2	1.90	7.14	0.281	1.34	900	1.41
	50	2	2.38	8.71	0.343	1.69	1450	2.24
	65	2 1/2	2.88	9.53	0.375	2.13	2300	3.55
	80	3	3.50	11.13	0.438	2.62	3500	5.41
	100	4	4.50	13.49	0.531	3.44	6000	9.28
	150	6	6.63	18.24	0.718	5.19	13600	21.1
	200	8	8.63	23.01	0.906	6.81	23500	36.5
	250	10	10.8	28.70	1.13	8.50	36600	56.8
	300	12	12.8	33.27	1.31	10.1	51900	80.5
	350	14	14.0	35.81	1.41	11.2	63400	98.3
	400	16	16.0	40.39	1.59	12.8	83200	129
	450	18	18.0	45.21	1.78	14.4	105800	164
	500	20	20.0	50.04	1.97	16.1	130900	203
	600	24	24.0	59.44	2.34	19.3	189000	293
Double Extra Strong	15	1/2	0.84	7.47	0.294	0.252	30	0.050
	20	3/4	1.05	7.82	0.308	0.434	90	0.148
	25	1	1.32	9.09	0.358	0.599	180	0.282
	32	1 1/4	1.66	9.70	0.382	0.896	400	0.630
	40	1 1/2	1.90	10.16	0.400	1.10	610	0.950
	50	2	2.38	11.07	0.436	1.50	1140	1.77
	65	2 1/2	2.89	14.02	0.552	1.77	1600	2.46
	80	3	3.50	15.24	0.600	2.30	2700	4.16
	100	4	4.50	17.12	0.674	3.15	5000	7.80
	150	6	6.63	21.94	0.864	4.90	12100	18.8
	200	8	8.63	22.22	0.875	6.88	23900	37.1

***Extra strong pipe same as Schedule 80 through 8" size. 10" & 12" size data follows.**

250	10	10.8	12.70	0.500	9.75	48200	74.7
300	12	12.8	12.70	0.500	11.8	69700	108

Table 6

Properties of Steam

US Customary Units

Saturated					Superheated: Total Temperature - ˚F									
Abs. P'	Gauge P	Sat. Temp.	*	Sat	360	400	440	480	500	600	700	800	900	1000
14.696	0.0	212.00	V	26.80	33.03	34.68	36.32	37.96	38.78	42.86	46.94	51.00	55.07	59.13
			hg	1150.4	1221.1	1239.9	1258.8	1277.6	1287.1	1334.8	1383.2	1432.3	1482.3	1533.1
20.0	5.3	227.96	V	20.08	24.21	25.43	26.65	27.86	28.46	31.47	34.47	37.46	40.45	43.44
			hg	1156.3	1220.3	1239.2	1258.2	1277.1	1286.6	1334.4	1382.9	1432.1	1482.1	1533.0
30.0	15.3	250.33	V	13.746	16.072	16.897	17.714	18.528	18.933	20.95	22.96	24.96	26.95	28.95
			hg	1164.1	1218.6	1237.9	1257.0	1276.2	1285.7	1333.8	1382.4	1431.7	1481.8	1532.7
40.0	25.3	267.25	V	10.498	12.001	12.628	13.247	13.862	14.168	15.688	17.198	18.702	20.20	21.70
			hg	1169.7	1216.9	1236.5	1255.9	1275.2	1284.8	1333.1	1381.9	1431.3	1481.4	1532.4
50.0	35.3	281.01	V	8.515	9.557	10.065	10.567	11.062	11.309	12.532	13.744	14.950	16.152	17.352
			hg	1174.1	1215.2	1235.1	1254.7	1274.2	1283.9	1332.5	1381.4	1430.9	1481.1	1532.1
60.0	45.3	292.71	V	7.175	7.927	8.357	8.779	9.196	9.403	10.427	11.441	12.449	13.452	14.454
			hg	1177.6	1213.4	1233.6	1253.5	1273.2	1283.0	1331.8	1380.9	1430.5	1480.8	1531.9
70.0	55.3	302.92	V	6.206	6.762	7.136	7.502	7.863	8.041	8.924	9.796	10.662	11.524	12.383
			hg	1180.6	1211.5	1232.1	1252.3	1272.2	1282.0	1331.1	1380.4	1430.1	1480.5	1531.6
80.0	65.3	312.03	V	5.472	5.888	6.220	6.544	6.862	7.020	7.797	8.562	9.322	10.077	10.830
			hg	1183.1	1209.7	1230.7	1251.1	1271.1	1281.1	1330.5	1379.9	1429.7	1480.1	1531.3
90.0	75.3	320.27	V	4.896	5.208	5.508	5.799	6.084	6.225	6.920	7.603	8.279	8.952	9.623
			hg	1185.3	1207.7	1229.1	1249.8	1270.1	1280.1	1329.8	1379.4	1429.3	1479.8	1531.0
100.0	85.3	327.81	V	4.432	4.663	4.937	5.202	5.462	5.589	6.218	6.835	7.446	8.052	8.656
			hg	1187.2	1205.7	1227.6	1248.6	1269.0	1279.1	1329.1	1378.9	1428.9	1479.5	1530.8
120.0	105.3	341.25	V	3.728	3.844	4.081	4.307	4.527	4.636	5.165	5.683	6.195	6.702	7.207
			hg	1190.4	1201.6	1224.4	1246.0	1266.9	1277.2	1327.7	1377.8	1428.1	1478.8	1530.2
140.0	125.3	353.02	V	3.220	3.258	3.468	3.667	3.860	3.954	4.413	4.861	5.301	5.738	6.172
			hg	1193.0	1197.3	1221.1	1243.3	1264.7	1275.2	1326.4	1376.8	1427.3	1478.2	1529.7
160.0	145.3	363.53	V	2.834	----------	3.008	3.187	3.359	3.443	3.849	4.244	4.631	5.015	5.396
			hg	1195.1	----------	1217.6	1240.6	1262.4	1273.1	1325.0	1375.7	1426.4	1477.5	1529.1
180.0	165.3	373.06	V	2.532	----------	2.649	2.813	2.969	3.044	3.411	3.764	4.110	4.452	4.792
			hg	1196.9	----------	1214.0	1237.8	1260.2	1271.0	1323.5	1374.7	1425.6	1476.8	1528.6
200.0	185.3	381.79	V	2.288	----------	2.631	2.513	2.656	2.726	3.060	3.380	3.693	4.002	4.309
			hg	1198.4	----------	1210.3	1234.9	1257.8	1268.9	1322.1	1373.6	1424.8	1476.2	1528.0
220.0	205.3	389.86	V	2.087	----------	2.125	2.267	2.400	2.465	2.772	3.066	3.352	3.634	3.913
			hg	1199.6	----------	1206.5	1231.9	1255.4	1266.7	1320.7	1372.6	1424.0	1475.5	1527.5
240.0	225.3	397.37	V	1.918	----------	1.9276	2.062	2.187	2.247	2.533	2.804	3.068	3.327	3.584
			hg	1200.6	----------	1202.5	1228.8	1253.0	1264.5	1319.2	1371.5	1423.2	1474.8	1526.9
260.0	245.3	404.42	V	1.774	----------	----------	1.8882	2.006	2.063	2.330	2.582	2.827	3.067	3.305
			hg	1201.5	----------	----------	1225.7	1250.5	1262.3	1317.7	1370.4	1422.3	1474.2	1526.3
280.0	265.3	411.05	V	1.651	----------	----------	1.7388	1.8512	1.9047	2.156	2.392	2.621	2.845	3.066
			hg	1202.3	----------	----------	1222.4	1247.9	1260.0	1316.2	1369.4	1421.5	1473.5	1525.8
300.0	285.3	417.33	V	1.543	----------	----------	1.6090	1.7165	1.7675	2.005	2.227	2.442	2.652	2.859
			hg	1202.8	----------	----------	1219.1	1245.3	1257.6	1314.7	1368.3	1420.6	1472.8	1525.2
320.0	305.3	423.29	V	1.448	----------	----------	1.4950	1.5985	1.6472	1.8734	2.083	2.285	2.483	2.678
			hg	1203.4	----------	----------	1215.6	1242.6	1255.2	1313.2	1367.2	1419.8	1472.1	1524.7
340.0	325.3	428.97	V	1.364	----------	----------	1.3941	1.4941	1.5410	1.7569	1.9562	2.147	2.334	2.518
			hg	1203.7	----------	----------	1212.1	1239.9	1252.8	1311.6	1366.1	1419.0	1471.5	1524.1
360.0	345.3	434.40	V	1.289	----------	----------	1.3041	1.4012	1.4464	1.6533	1.8431	2.025	2.202	2.376
			hg	1204.1	----------	----------	1208.4	1237.1	1250.3	1310.1	1365.0	1418.1	1470.8	1523.5

* V = specific volume, cubic feet per pound
hg = total heat of steam, Btu per pound

Table 7

Properties of Steam (continued)

US Customary Units

Saturated					Superheated : Total Temperature - ˚F									
Abs. P'	Gauge P	Sat. Temp.	*	Sat	500	540	600	640	660	700	740	800	900	1000
380.0	365.3	439.60	V	1.222	1.3616	1.4444	1.5605	1.6345	1.6707	1.7419	1.8118	1.9149	2.083	2.249
			hg	1204.3	1247.7	1273.1	1308.5	1331.0	1342.0	1363.8	1385.3	1417.3	1470.1	1523.0
400.0	385.3	444.59	V	1.161	1.2851	1.3652	1.4770	1.5480	1.5827	1.6508	1.7177	1.8161	1.9767	2.134
			hg	1204.5	1245.1	1271.0	1306.9	1329.6	1340.8	1362.7	1384.3	1416.4	1469.4	1522.4
420.0	405.3	449.39	V	1.106	1.2158	1.2935	1.4014	1.4697	1.5030	1.5684	1.6324	1.7267	1.8802	2.031
			hg	1204.6	1242.5	1268.9	1305.3	1328.3	1339.5	1361.6	1383.3	1415.5	1468.7	1521.9
440.0	425.3	454.02	V	1.055	1.1526	1.2282	1.3327	1.3984	1.4306	1.4934	1.5549	1.6454	1.7925	1.9368
			hg	1204.6	1239.8	1266.7	1303.6	1326.9	1338.2	1360.4	1382.3	1414.7	1468.1	1521.3
460.0	445.3	458.50	V	1.009	1.0948	1.1685	1.2698	1.3334	1.3644	1.4250	1.4842	1.5711	1.7124	1.8508
			hg	1204.6	1237.0	1264.5	1302.0	1325.4	1336.9	1359.3	1381.3	1413.8	1467.4	1520.7
480.0	465.3	462.82	V	0.967	1.0417	1.1138	1.2122	1.2737	1.3038	1.3622	1.4193	1.5031	1.6390	1.7720
			hg	1204.5	1234.2	1262.3	1300.3	1324.0	1335.6	1358.2	1380.3	1412.9	1466.7	1520.2
500.0	485.3	467.01	V	0.927	0.9927	1.0633	1.1591	1.2188	1.2478	1.3044	1.3596	1.4405	1.5715	1.6996
			hg	1204.4	1231.3	1260.0	1298.6	1322.6	1334.2	1357.0	1379.3	1412.1	1466.0	1519.6
520.0	505.3	471.07	V	0.891	0.9473	1.0166	1.1101	1.1681	1.1962	1.2511	1.3045	1.3826	1.5091	1.6326
			hg	1204.2	1228.3	1257.7	1296.9	1321.1	1332.9	1355.8	1378.2	1411.2	1465.3	1519.0
540.0	525.3	475.01	V	0.857	0.9052	0.9733	1.0646	1.1211	1.1485	1.2017	1.2535	1.3291	1.4514	1.5707
			hg	1204.0	1225.3	1255.4	1295.2	1319.7	1331.5	1354.6	1377.2	1410.3	1464.6	1518.5
560.0	545.3	478.85	V	0.826	0.8659	0.9330	1.0224	1.0775	1.1041	1.1558	1.2060	1.2794	1.3978	1.5132
			hg	1203.8	1222.2	1253.0	1293.4	1318.2	1330.2	1353.5	1376.1	1409.4	1463.9	1517.9
580.0	565.3	482.58	V	0.797	0.8291	0.8954	0.9830	1.0368	1.0627	1.1131	1.1619	1.2331	1.3479	1.4596
			hg	1203.5	1219.0	1250.5	1291.7	1316.7	1328.8	1352.3	1375.1	1408.6	1463.2	1517.3
600.0	585.3	486.21	V	0.769	0.7947	0.8602	0.9463	0.9988	1.0241	1.0732	1.1207	1.1899	1.3013	1.4096
			hg	1203.2	1215.7	1248.1	1289.9	1315.2	1327.4	1351.1	1374.0	1407.7	1462.5	1516.7
620.0	605.3	489.75	V	0.744	0.7624	0.8272	0.9118	0.9633	0.9880	1.0358	1.0821	1.1494	1.2577	1.3628
			hg	1202.9	1212.4	1245.5	1288.1	1313.7	1326.0	1349.9	1373.0	1406.8	1461.8	1516.2
640.0	625.3	493.21	V	0.719	0.7319	0.7962	0.8795	0.9299	0.9541	1.0008	1.0459	1.1115	1.2168	1.3190
			hg	1202.5	1209.0	1243.0	1286.2	1312.2	1324.6	1348.6	1371.9	1405.9	1461.1	1515.6
660.0	645.3	496.58	V	0.697	0.7032	0.7670	0.8491	0.8985	0.9222	0.9679	1.0119	1.0759	1.1784	1.2778
			hg	1202.1	1205.4	1240.4	1284.4	1310.6	1323.2	1347.4	1370.8	1405.0	1460.4	1515.0
680.0	665.3	499.88	V	0.675	0.6759	0.7395	0.8205	0.8690	0.8922	0.9369	0.9800	1.0424	1.1423	1.2390
			hg	1201.7	1201.8	1237.7	1282.5	1309.1	1321.7	1346.2	1369.8	1404.1	1459.7	1514.5
700.0	685.3	503.10	V	0.655	----------	0.7134	0.7934	0.8411	0.8639	0.9077	0.9498	1.0108	1.1082	1.2024
			hg	1201.2	----------	1235.0	1280.6	1307.5	1320.3	1345.0	1368.7	1403.2	1459.0	1513.9
750.0	735.3	510.86	V	0.609	----------	0.6540	0.7319	0.7778	0.7996	0.8414	0.8813	0.9391	1.0310	1.1196
			hg	1200.0	----------	1227.9	1275.7	1303.5	1316.6	1341.8	1366.0	1400.9	1457.2	1512.4
800.0	785.3	518.23	V	0.568	----------	0.6015	0.6779	0.7223	0.7433	0.7833	0.8215	0.8763	0.9633	1.0470
			hg	1198.6	----------	1220.5	1270.7	1299.4	1312.9	1338.6	1363.2	1398.6	1455.4	1511.0
850.0	835.3	525.26	V	0.532	----------	0.5546	0.6301	0.6732	0.6934	0.7320	0.7685	0.8209	0.9037	0.9830
			hg	1197.1	----------	1212.7	1265.5	1295.2	1309.0	1335.4	1360.4	1396.3	1453.6	1509.5
900.0	885.3	531.98	V	0.500	----------	0.5124	0.5873	0.6294	0.6491	0.6863	0.7215	0.7716	0.8506	0.9262
			hg	1195.4	----------	1204.4	1260.1	1290.9	1305.1	1332.1	1357.5	1393.9	1451.8	1508.1
950.0	935.3	538.42	V	0.471	----------	0.4740	0.5489	0.5901	0.6092	0.6453	0.6793	0.7275	0.8031	0.8753
			hg	1193.7	----------	1195.5	1254.6	1286.4	1301.1	1328.7	1354.7	1391.6	1450.0	1506.6
1000.0	985.3	544.61	V	0.445	----------	----------	0.5140	0.5546	0.5733	0.6084	0.6413	0.6878	0.7604	0.8294
			hg	1191.8	----------	----------	1248.8	1281.9	1297.0	1325.3	1351.7	1389.2	1448.2	1505.1

* V = specific volume, cubic feet per pound
hg = total heat of steam, Btu per pound

Table 7

Properties of Steam (continued)

US Customary Units

Saturated					Superheated : Total Temperature - ˚F										
Abs. P'	Gauge P	Sat. Temp.	*	Sat	660	700	740	760	780	800	860	900	1000	1100	1200
1100.0	1085.3	556.31	V	0.4001	0.5110	0.5445	0.5755	0.5904	0.6049	0.6191	0.6601	0.6866	0.7503	0.8117	0.8716
			hg	1187.8	1288.5	1318.3	1345.8	1358.9	1371.7	1384.3	1420.8	1444.5	1502.2	1558.8	1615.2
1200.0	1185.3	567.22	V	0.3619	0.4586	0.4909	0.5206	0.5347	0.5484	0.5617	0.6003	0.6250	0.6843	0.7412	0.7967
			hg	1183.4	1279.6	1311.0	1339.6	1353.2	1366.4	1379.3	1416.7	1440.7	1499.2	1556.4	1613.1
1300.0	1285.3	577.46	V	0.3293	0.4139	0.4454	0.4739	0.4874	0.5004	0.5131	0.5496	0.5728	0.6284	0.6816	0.7333
			hg	1178.6	1270.2	1303.4	1333.3	1347.3	1361.0	1374.3	1412.5	1437.0	1496.2	1553.9	1611.0
1400.0	1385.3	587.10	V	0.3012	0.3753	0.4062	0.4338	0.4468	0.4593	0.4714	0.5061	0.5281	0.5805	0.6305	0.6789
			hg	1173.4	1260.3	1295.5	1326.7	1341.3	1355.4	1369.1	1408.2	1433.1	1493.2	1551.4	1608.9
1500.0	1485.3	596.23	V	0.2765	0.3413	0.3719	0.3989	0.4114	0.4235	0.4352	0.4684	0.4893	0.5390	0.5862	0.6318
			hg	1167.9	1249.8	1287.2	1320.0	1335.2	1349.7	1363.8	1403.9	1429.3	1490.1	1548.9	1606.8
1600.0	1585.3	604.90	V	0.2548	0.3112	0.3417	0.3682	0.3804	0.3921	0.4034	0.4353	0.4553	0.5027	0.5474	0.5906
			hg	1162.1	1238.7	1278.7	1313.0	1328.8	1343.9	1358.4	1399.5	1425.3	1487.0	1546.4	1604.6
1700.0	1685.3	613.15	V	0.2354	0.2842	0.3148	0.3410	0.3529	0.3643	0.3753	0.4061	0.4253	0.4706	0.5132	0.5542
			hg	1155.9	1226.8	1269.7	1305.8	1322.3	1337.9	1352.9	1395.0	1421.4	1484.0	1543.8	1602.5
1800.0	1785.3	621.03	V	0.2179	0.2597	0.2907	0.3166	0.3284	0.3395	0.3502	0.3801	0.3986	0.4421	0.4828	0.5218
			hg	1149.4	1214.0	1260.3	1298.4	1315.5	1331.8	1347.2	1390.4	1417.4	1480.8	1541.3	1600.4
1900.0	1885.3	628.58	V	0.2021	0.2371	0.2688	0.2947	0.3063	0.3173	0.3277	0.3568	0.3747	0.4165	0.4556	0.4929
			hg	1142.4	1200.2	1250.4	1290.6	1308.6	1325.4	1341.5	1385.8	1413.3	1477.7	1538.8	1598.2
2000.0	1985.3	635.82	V	0.1878	0.2161	0.2489	0.2748	0.2863	0.2972	0.3074	0.3358	0.3532	0.3985	0.4311	0.4668
			hg	1135.1	1184.9	1240.0	1282.6	1301.4	1319.0	1335.5	1381.2	1409.2	1474.5	1536.2	1596.1
2100.0	2085.3	642.77	V	0.1746	0.1962	0.2306	0.2567	0.2682	0.2789	0.2890	0.3167	0.3337	0.3727	0.4089	0.4433
			hg	1127.4	1167.7	1229.0	1274.3	1294.0	1312.3	1329.5	1376.4	1405.0	1471.4	1533.6	1593.9
2200.0	2185.3	649.46	V	0.1625	0.1768	0.2135	0.2400	0.2514	0.2621	0.2721	0.2994	0.3159	0.3538	0.3887	0.4218
			hg	1119.2	1147.8	1217.4	1265.7	1286.3	1305.4	1323.3	1371.5	1400.8	1468.2	1531.1	1591.8
2300.0	2285.3	655.91	V	0.1513	0.1575	0.1978	0.2247	0.2362	0.2468	0.2567	0.2835	0.2997	0.3365	0.3703	0.4023
			hg	1110.4	1123.8	1204.9	1256.7	1278.4	1298.4	1316.9	1366.6	1396.5	1464.9	1528.5	1589.6
2400.0	2385.3	662.12	V	0.1407	----------	0.1828	0.2105	0.2221	0.2327	0.2425	0.2689	0.2848	0.3207	0.3534	0.3843
			hg	1101.1	----------	1191.5	1247.3	1270.2	1291.1	1310.3	1361.6	1392.2	1461.7	1525.9	1587.4
2500.0	2485.3	668.13	V	0.1307	----------	0.1686	0.1973	0.2090	0.2196	0.2294	0.2555	0.2710	0.3061	0.3379	0.3678
			hg	1091.1	----------	1176.8	1237.6	1261.8	1283.6	1303.6	1356.5	1387.8	1458.4	1523.2	1585.3
2600.0	2585.3	673.94	V	0.1213	----------	0.1549	0.1849	0.1967	0.2074	0.2172	0.2431	0.2584	0.2926	0.3236	0.3526
			hg	1080.2	----------	1160.6	1227.3	1252.9	1275.8	1296.8	1351.4	1383.4	1455.1	1520.6	1583.1
2700.0	2685.3	679.55	V	0.1123	----------	0.1415	0.1732	0.1853	0.1960	0.2059	0.2315	0.2466	0.2801	0.3103	0.3385
			hg	1068.3	----------	1142.5	1216.5	1243.8	1267.9	1289.7	1346.1	1378.9	1451.8	1518.0	1580.9
2800.0	2785.3	684.99	V	0.1035	----------	0.1281	0.1622	0.1745	0.1854	0.1953	0.2208	0.2356	0.2685	0.2979	0.3254
			hg	1054.8	----------	1121.4	1205.1	1234.2	1259.6	1282.4	1340.8	1374.3	1448.5	1515.4	1578.7
2900.0	2885.3	690.26	V	0.0947	----------	0.1143	0.1517	0.1644	0.1754	0.1853	0.2108	0.2254	0.2577	0.2864	0.3132
			hg	1039.0	----------	1095.9	1193.0	1224.3	1251.1	1274.9	1335.3	1369.7	1445.1	1512.7	1576.5
3000.0	2985.3	695.36	V	0.0858	----------	0.0984	0.1416	0.1548	0.1660	0.1760	0.2014	0.2159	0.2476	0.2757	0.3018
			hg	1020.8	----------	1060.7	1180.1	1213.8	1242.2	1267.2	1329.7	1365.0	1441.8	1510.0	1574.3
3100.0	3085.3	700.31	V	0.0753	----------	----------	0.1320	0.1456	0.1571	0.1672	0.1926	0.2070	0.2382	0.2657	0.2911
			hg	993.1	----------	----------	1166.2	1202.9	1233.0	1259.3	1324.1	1360.3	1438.4	1507.4	1572.1
3200.0	3185.3	705.11	V	0.0580	----------	----------	0.1226	0.1369	0.1486	0.1589	0.1843	0.1986	0.2293	0.2563	0.2811
			hg	934.4	----------	----------	1151.1	1191.4	1223.5	1251.1	1318.3	1355.5	1434.9	1504.7	1569.9
3206.0	3191.2	705.40	V	0.0503	----------	----------	0.1220	0.1363	0.1480	0.1583	0.1838	0.1981	0.2288	0.2557	0.2806

* V = specific volume, cubic feet per pound
hg = total heat of steam, Btu per pound

Table 7

Properties of Steam

Metric Units

Pressure (bar abs.)	Saturated			Superheated								
	Temperature (˚C)	*	Sat.	250˚C	300˚C	350˚C	400˚C	450˚C	500˚C	550˚C	600˚C	650˚C
1	99.63	V	1.649	2.406	2.638	2.870	3.102	3.334	3.565	3.796	4.027	4.258
		h	2673	2973	3073	3174	3277	3381	3487	3594	3703	3814
$1^1/_2$	111.37	V	1.159	1.601	1.757	1.912	2.067	2.221	2.376	2.530	2.684	2.838
		h	2691	2972	3072	3173	3276	3380	3486	3594	3703	3814
2	120.33	V	0.885	1.198	1.316	1.433	1.549	1.665	1.781	1.897	2.013	2.128
		h	2704	2970	3071	3172	3275	3380	3486	3593	3703	3814
3	133.54	V	0.605	0.796	0.875	0.953	1.031	1.109	1.186	1.264	1.341	1.418
		h	2723	2967	3068	3170	3274	3378	3485	3592	3702	3813
4	143.63	V	0.462	1.594	0.654	0.713	0.772	0.830	0.889	0.947	1.005	1.063
		h	2736	2963	3065	3168	3272	3377	3483	3591	3701	3812
5	151.85	V	0.374	0.474	0.522	0.569	0.617	0.664	0.710	0.757	0.803	0.850
		h	2746	2960	3063	3166	3270	3376	3482	3590	3700	3812
6	158.84	V	0.315	0.393	0.434	0.474	0.513	0.552	0.591	0.630	0.669	0.708
		h	2755	2957	3060	3164	3269	3374	3481	3590	3699	3811
7	164.96	V	0.272	0.336	0.371	0.405	0.439	0.473	0.506	0.540	0.573	0.606
		h	2762	2953	3058	3162	3267	3373	3480	3589	3699	3810
8	170.41	V	0.240	0.293	0.323	0.354	0.384	0.413	0.443	0.472	0.501	0.530
		h	2768	2950	3055	3160	3265	3372	3479	3588	3698	3809
9	175.36	V	0.214	0.259	0.287	0.314	0.340	0.367	0.393	0.419	0.445	0.471
		h	2773	2946	3053	3158	3264	3370	3478	3587	3697	3809
10	179.88	V	0.194	0.232	0.257	0.282	0.306	0.330	0.353	0.377	0.400	0.424
		h	2777	2943	3050	3156	3262	3369	3477	3586	3696	3808
11	184.06	V	0.177	0.210	0.233	0.256	0.278	0.299	0.321	0.342	0.364	0.385
		h	2781	2939	3047	3154	3261	3368	3476	3585	3695	3807
12	187.96	V	0.163	0.192	0.213	0.234	0.254	0.274	0.294	0.314	0.333	0.353
		h	2784	2936	3045	3152	3259	3366	3475	3584	3695	3807
13	191.60	V	0.151	0.176	0.196	0.215	0.234	0.253	0.271	0.289	0.307	0.326
		h	2787	2932	3042	3150	3257	3365	3473	3583	3694	3806
14	195.04	V	0.140	0.163	0.182	0.200	0.217	0.234	0.252	0.268	0.285	0.302
		h	2790	2928	3039	3148	3256	3364	3472	3582	3693	3805
15	198.28	V	0.131	0.152	0.169	0.186	0.202	0.219	0.235	0.250	0.266	0.282
		h	2792	2925	3037	3146	3254	3362	3471	3581	3692	3805
16	201.37	V	0.123	0.141	0.158	0.174	0.189	0.205	0.220	0.235	0.249	0.264
		h	2794	2921	3034	3144	3252	3361	3470	3580	3691	3804
17	204.30	V	0.116	0.133	0.148	0.163	0.178	0.192	0.207	0.221	0.235	0.248
		h	2796	3917	3031	3142	3251	3360	3469	3579	3691	3803
18	207.11	V	0.110	0.125	0.140	0.154	0.168	0.181	0.195	0.208	0.221	0.235
		h	2798	2913	3029	3140	3249	3358	3468	3578	3690	3803
19	209.79	V	0.104	0.117	0.132	0.146	0.159	0.172	0.184	0.197	0.210	0.222
		h	2799	2909	3026	3138	3247	3357	3467	3577	3689	3802
20	212.37	V	0.099	0.111	0.125	0.138	0.151	0.163	0.175	0.187	0.199	0.211
		h	2800	2905	3023	3135	3246	3356	3466	3576	3688	3801
22	217.24	V	0.090	0.100	0.113	0.125	0.136	0.148	0.159	0.170	0.181	0.191
		h	2802	2897	3018	3131	3242	3353	3463	3575	3687	3800
24	221.78	V	0.083	0.091	0.103	0.114	0.125	0.135	0.145	0.155	0.165	0.175
		h	2803	2888	3012	3127	3239	3350	3461	3573	3685	3798

*v = specific volume (m^3/kg)
h = enthalpy (kJ/kg)

Table 7

Properties of Steam (continued)

Metric Units

Pressure (bar abs.)	Saturated			Superheated								
	Temperature (°C)	*	Sat.	250°C	300°C	350°C	400°C	450°C	500°C	550°C	600°C	650°C
26	226.04	V	0.076	0.083	0.094	0.105	0.115	0.124	0.134	0.143	0.153	0.162
		h	2804	2879	3006	3123	3236	3348	3459	3571	3683	3797
28	230.04	V	0.071	0.076	0.087	0.097	0.106	0.115	0.124	0.133	0.141	0.150
		h	2805	2869	3000	3199	3232	3345	3457	3569	3682	3796
30	233.84	V	0.066	0.070	0.081	0.090	0.099	0.107	0.116	0.124	0.132	0.140
		h	2805	2859	2994	3114	3229	3342	3455	3567	3680	3794
32	237.44	V	0.062	0.065	0.075	0.084	0.092	0.100	0.108	0.116	0.123	0.131
		h	2805	2848	2998	3110	3226	3339	3452	3565	3679	3793
34	240.88	V	0.058	0.060	0.070	0.079	0.087	0.094	0.102	0.109	0.116	0.123
		h	2805	2837	2982	3106	3222	3337	3450	3563	3677	3792
36	244.16	V	0.055	0.056	0.066	0.074	0.081	0.089	0.096	0.103	0.109	0.116
		h	2804	2826	2976	3101	3219	3334	3448	3561	3675	3790
38	247.31	V	0.052	0.053	0.062	0.070	0.077	0.084	0.091	0.097	0.104	0.110
		h	2803	2813	2969	3097	3216	3331	3446	3560	3674	3789
40	250.33	V	0.049	---------	0.058	0.066	0.073	0.079	0.086	0.092	0.098	0.104
		h	2802	---------	2962	3092	3212	3329	3443	3558	3672	3787
42	253.24	V	0.047	---------	0.055	0.063	0.069	0.075	0.082	0.088	0.093	0.099
		h	2801	---------	2956	3088	3209	3326	3441	3556	3671	3786
44	256.05	V	0.045	---------	0.052	0.059	0.066	0.072	0.078	0.083	0.089	0.095
		h	2799	---------	2949	3083	3205	3323	3439	3554	3669	3785
46	258.76	V	0.042	---------	0.050	0.057	0.063	0.069	0.074	0.080	0.085	0.090
		h	2798	---------	2941	3078	3202	3320	3437	3552	3667	3783
48	261.38	V	0.041	---------	0.047	0.054	0.060	0.066	0.071	0.076	0.081	0.087
		h	2796	---------	3934	3073	3198	3318	3434	3550	3666	3782
50	263.92	V	0.039	---------	0.045	0.051	0.057	0.063	0.068	0.073	0.078	0.083
		h	2794	---------	2926	3069	3195	3315	3432	3548	3664	3781
52	266.38	V	0.037	---------	0.043	0.049	0.055	0.060	0.065	0.070	0.075	0.080
		h	2792	---------	2919	3064	3191	3312	3430	3546	3663	3779
54	268.77	V	0.036	---------	0.041	0.047	0.053	0.058	0.063	0.067	0.072	0.077
		h	2790	---------	2911	3059	3188	3309	3428	3545	3661	3778
56	271.09	V	0.034	---------	0.039	0.045	0.051	0.056	0.060	0.065	0.069	0.074
		h	2788	---------	2902	3054	3184	3306	3425	3543	3659	3776
58	273.36	V	0.033	---------	0.037	0.043	0.049	0.054	0.058	0.063	0.067	0.071
		h	2786	---------	2894	3049	3181	3304	3423	3541	3658	3775
60	275.56	V	0.032	---------	0.036	0.042	0.047	0.052	0.056	0.060	0.065	0.069
		h	2783	---------	2885	3044	3177	3301	3421	3539	3656	3774
65	280.83	V	0.029	---------	0.032	0.038	0.043	0.047	0.052	0.056	0.059	0.063
		h	2777	---------	2862	3031	3168	3294	3415	3534	3652	3770
70	285.80	V	0.027	---------	0.029	0.035	0.039	0.044	0.048	0.051	0.055	0.059
		h	2771	---------	2838	3017	3158	3287	3409	3529	3648	3767
75	290.51	V	0.025	---------	0.026	0.032	0.036	0.040	0.044	0.048	0.051	0.055
		h	2764	---------	2812	3003	3149	3279	3404	3525	3644	3763
80	294.98	V	0.023	---------	0.024	0.029	0.034	0.038	0.041	0.045	0.048	0.051
		h	2756	---------	2783	2988	3139	3272	3398	3520	3640	3760
85	299.24	V	0.021	---------	---------	0.027	0.032	0.035	0.039	0.042	0.045	0.048
		h	2749	---------	---------	2972	3129	3265	3392	3515	3636	3757

* v = specific volume (m³/kg)
h = enthalpy (kJ/kg)

Table 7

Properties of Steam (continued)

Metric Units

Pressure (bar abs.)	Saturated			Superheated								
	Temperature (˚C)	*	Sat.	250˚C	300˚C	350˚C	400˚C	450˚C	500˚C	550˚C	600˚C	650˚C
90	303.31	V	0.020	---------	---------	0.025	0.029	0.033	0.036	0.039	0.042	0.045
		h	2741	---------	---------	2956	3119	3257	3386	3510	3632	3753
95	307.22	V	0.019	---------	---------	0.024	0.028	0.031	0.034	0.037	0.040	0.043
		h	2733	---------	---------	2939	3108	3250	3380	3505	3628	3750
100	310.96	V	0.018	---------	---------	0.022	0.026	0.029	0.032	0.035	0.038	0.040
		h	2725	---------	---------	2922	3098	3242	3374	3501	3624	3746
105	314.57	V	0.017	---------	---------	0.020	0.024	0.028	0.031	0.033	0.036	0.038
		h	2717	---------	---------	2904	3087	3235	3368	3496	3620	3743
110	318.04	V	0.016	---------	---------	0.019	0.023	0.026	0.029	0.032	0.034	0.037
		h	2708	---------	---------	2884	3076	3227	3362	3491	3616	3739
115	321.40	V	0.015	---------	---------	0.018	0.022	0.025	0.028	0.030	0.033	0.035
		h	2698	---------	---------	2864	3064	3219	3356	3486	3612	3736
120	324.64	V	0.014	---------	---------	0.017	0.021	0.024	0.026	0.029	0.031	0.033
		h	2687	---------	---------	2844	3052	3211	3350	3481	3608	3732
125	327.77	V	0.0135	---------	---------	0.016	0.020	0.023	0.025	0.027	0.030	0.032
		h	2675	---------	---------	2822	3040	3203	3344	3476	3604	3729
130	330.81	V	0.0127	---------	---------	0.015	0.019	0.022	0.024	0.026	0.029	0.031
		h	2663	---------	---------	2799	3028	3194	3338	3471	3600	3725
135	333.76	V	0.0121	---------	---------	0.014	0.018	0.021	0.023	0.025	0.027	0.029
		h	2651	---------	---------	2776	3015	3186	3332	3466	3596	3722
140	336.63	V	0.0114	---------	---------	0.013	0.017	0.020	0.022	0.024	0.026	0.028
		h	2637	---------	---------	2749	3002	3177	3325	3462	3592	3719
145	339.41	V	0.0109	---------	---------	0.012	0.016	0.019	0.021	0.023	0.025	0.027
		h	2624	---------	---------	2722	2988	3169	3319	3457	3587	3715
150	342.12	V	0.0103	---------	---------	0.011	0.015	0.018	0.020	0.022	0.024	0.026
		h	2610	---------	---------	2690	2974	3160	3313	3451	3583	3712
155	344.75	V	0.0098	---------	---------	0.010	0.014	0.017	0.020	0.022	0.024	0.025
		h	2596	---------	---------	2654	2960	3151	3306	3446	3579	3708
160	347.32	V	0.0093	---------	---------	0.009	0.014	0.017	0.019	0.021	0.023	0.024
		h	2581	---------	---------	2614	2946	3142	3300	3441	3575	3705
165	349.82	V	0.0088	---------	---------	0.008	0.013	0.016	0.018	0.020	0.022	0.024
		h	2565	---------	---------	2565	2931	3133	3293	3436	3571	3701
170	352.29	V	0.0083	---------	---------	---------	0.013	0.015	0.018	0.019	0.021	0.023
		h	2547	---------	---------	---------	2915	3123	3287	3431	3567	3698
175	354.64	V	0.0079	---------	---------	---------	0.012	0.015	0.017	0.019	0.021	0.022
		h	2530	---------	---------	---------	2899	3114	3280	3426	3563	3694
180	356.96	V	0.0075	---------	---------	---------	0.011	0.014	0.016	0.018	0.020	0.021
		h	2511	---------	---------	---------	2883	3104	3273	3421	3558	3691
190	361.44	V	0.0067	---------	---------	---------	0.010	0.013	0.015	0.017	0.019	0.020
		h	2468	---------	---------	---------	2850	3084	3259	3410	3550	3684
200	365.71	V	0.0059	---------	---------	---------	0.009	0.012	0.014	0.016	0.018	0.019
		h	2416	---------	---------	---------	2815	3064	3245	3400	3542	3677
210	369.79	V	0.0050	---------	---------	---------	0.009	0.011	0.013	0.015	0.017	0.018
		h	2344	---------	---------	---------	2779	3042	3231	3389	3533	3670
220	373.70	V	0.0038	---------	---------	---------	0.008	0.011	0.013	0.014	0.016	0.017
		h	2218	---------	---------	---------	2737	3020	3216	3378	3524	3662

* v = specific volume (m^3/kg)
h = enthalpy (kJ/kg)

Table 7

Temperature Conversion Table

°C		°F	°C		°F
-273	-459.4		43.3	110	230
-268	-450		46.1	115	239
-240	-400		48.9	120	248
-212	-350		54.4	130	266
-184	-300		60.0	140	284
-157	-250	-418	65.6	150	302
-129	-200	-328	71.1	160	320
-101	-150	-238	76.7	170	338
-73	-100	-148	82.2	180	356
-45.6	-50	-58	87.8	190	374
-42.8	-45	-49	93.3	200	392
-40	-40	-40	98.9	210	410
-37.2	-35	-31	104.4	220	428
-34.4	-30	-22	110	230	446
-31.7	-25	-13	115.6	240	464
-28.9	-20	-4	121	250	482
-26.1	-15	5	149	300	572
-23.2	-10	14	177	350	662
-20.6	-5	23	204	400	752
-17.8	0	32	232	450	842
-15	5	41	260	500	932
-12.2	10	50	288	550	1022
-9.4	15	59	316	600	1112
-6.7	20	68	343	650	1202
-3.9	25	77	371	700	1292
-1.1	30	86	399	750	1382
0	32	89.6	427	800	1472
1.7	35	95	454	850	1562
4.4	40	104	482	900	1652
7.2	45	113	510	950	1742
10	50	122	538	1000	1832
12.8	55	131	566	1050	1922
15.6	60	140	593	1100	2012
18.3	65	149	621	1150	2102
21.1	70	158	649	1200	2192
23.9	75	167	677	1250	2282
26.7	80	176	704	1300	2372
29.4	85	185	732	1350	2462
32.2	90	194	762	1400	2552
35	95	203	788	1450	2642
37.8	100	212	816	1500	2732
40.6	105	221			

Note : The temperature to be converted is the figure in the red column. To obtain a reading in °C use the left column ; for conversion to °F use the right column.

Table 8

Masoneilan Control Valve Sizing Formulas

Masoneilan sizing equations have been used for nearly fifty years to determine the capacity requirement of control valves. The most recent version of Masoneilan's sizing equations for liquid and gas/vapor service are presented here as a reference for those who wish to refer to, or continue to use these equations.

For Liquid Service

US Customary Units

	A. Subcritical Flow	B. Critical Flow cavitation or flashing
	$\Delta P < F_L^2 (\Delta P_s)$	$\Delta P \geq F_L^2 (\Delta P_s)$
volumetric flow	$C_v = q \sqrt{\frac{G_f}{\Delta P}}$	$C_v = \frac{q}{F_L} \sqrt{\frac{G_f}{\Delta P_s}}$
mass flow	$C_v = \frac{W}{500 \sqrt{G_f \Delta P}}$	$C_v = \frac{W}{500 F_L \sqrt{G_f \Delta P_s}}$

$$* \Delta P_s = P_1 - \left(0.96 - 0.28 \sqrt{\frac{P_v}{P_c}}\right) P_v$$

or for simplicity, if $P_v < 0.5 P_1$, $\Delta P_s = P_1 - P_v$

Where:

C_v = valve flow coefficient
F_L = critical flow factor
G_f = specific gravity at flowing temperature (water = 1 @ 60˚F)
P_1 = Upstream pressure, psia
P_2 = Downstream pressure, psia
P_c = Pressure at thermodynamic critical point, psia
P_v = vapor pressure of liquid at flowing temperature, psia
ΔP = actual pressure drop $P_1 - P_2$, psi
q = liquid flow rate, U. S. gpm
W = liquid flow rate, pounds per hour

Metric Units

	A. Subcritical Flow	B. Critical Flow cavitation or flashing
	$\Delta P < F_L^2 (\Delta P_s)$	$\Delta P \geq F_L^2 (\Delta P_s)$
volumetric flow	$C_v = 1.16q \sqrt{\frac{G_f}{\Delta P}}$	$C_v = \frac{1.16q}{F_L} \sqrt{\frac{G_f}{\Delta P_s}}$
mass flow	$C_v = \frac{1.16 W}{\sqrt{G_f \Delta P}}$	$C_v = \frac{1.16 W}{F_L \sqrt{G_f \Delta P_s}}$

$$* \Delta P_s = P_1 - \left(0.96 - 0.28 \sqrt{\frac{P_v}{P_c}}\right) P_v$$

or for simplicity, if $P_v < 0.5 P_1$, $\Delta P_s = P_1 - P_v$

Where:

C_v = valve flow coefficient
F_L = critical flow factor
G_f = specific gravity at flowing temperature (water = 1 @ 15˚C)
P_1 = Upstream pressure, bar absolute
P_2 = Downstream pressure, bar absolute
P_c = Pressure at thermodynamic critical point, bar absolute
P_v = vapor pressure of liquid at flowing temperature, bar absolute
ΔP = actual pressure drop $P_1 - P_2$, bar
q = liquid flow rate, m^3/h
W = liquid flow rate, 1000 kg per hr

For Gas and Vapor Service

US Customary Units

for gas volumetric flow

$$C_v = \frac{Q\sqrt{GTZ}}{834\ F_L\ P_1\left(y - 0.148\ y^3\right)}$$

mass flow

$$C_v = \frac{W\sqrt{Z}}{2.8\ F_L\ P_1\sqrt{G_f}\left(y - 0.148\ y^3\right)}$$

for saturated steam

$$C_v = \frac{W}{1.83\ F_L\ P_1\left(y - 0.148\ y^3\right)}$$

for superheated steam

$$C_v = \frac{W\ \left(1 + 0.0007\ T_{sh}\right)}{1.83\ F_L\ P_1\left(y - 0.148\ y^3\right)}$$

Metric Units

for gas volumetric flow

$$C_v = \frac{Q\sqrt{GTZ}}{257\ F_L\ P_1\left(y - 0.148\ y^3\right)}$$

mass flow

$$C_v = \frac{54.5\ W\sqrt{Z}}{F_L\ P_1\sqrt{G_f}\left(y - 0.148\ y^3\right)}$$

for saturated steam

$$C_v = \frac{83.7\ W}{F_L\ P_1\left(y - 0.148\ y^3\right)}$$

for superheated steam

$$C_v = \frac{83.7\ \left(1 + 0.00126\ T_{sh}\right) W}{F_L\ P_1\left(y - 0.148\ y^3\right)}$$

Where:

$$y = \frac{1.40}{F_L}\sqrt{\frac{\Delta P}{P_1}}$$

(for 77000, LO-DB® cartridges and expansion plates
and two stage 41000 and 72000)

$$y = \frac{1.63}{F_L}\sqrt{\frac{\Delta P}{P_1}}$$

(for all other valves)
with a maximum value of $y = 1.50$
at this value, $y - 0.148y^3 = 1.0$

Where:

C_v = valve flow coefficient
F_L = critical flow factor
G = gas specific gravity (air = 1.0)
G_f = specific gravity at flowing temperature
$= G \times \frac{520}{T}$
P_1 = Upstream pressure, psia
P_2 = Downstream pressure, psia
ΔP = actual pressure drop $P_1 - P_2$, psi
Q = gas flow rate at 14.7 psia and 60˚F, scfh
T = flowing temperature, R
T_{sh} = steam superheat, ˚F
W = flow rate, lbs/hr
Z = compressibility factor

Where:

C_v = valve flow coefficient
F_L = critical flow factor
G = gas specific gravity (air = 1.0)
G_f = specific gravity at flowing temperature
$= G \times \frac{288}{T}$
P_1 = Upstream pressure, bar absolute
P_2 = Downstream pressure, bar absolute
ΔP = actual pressure drop $P_1 - P_2$, bar
Q = gas flow rate at 15˚C & 1013 millibar absolute, m^3/h
T = flowing temperature, K
T_{sh} = steam superheat, ˚C
W = flow rate, 1000 kg/hr
Z = compressibility factor

Metric Conversion Tables

Multiply	By	To Obtain
	Length	
millimeters	0.10	centimeters
millimeters	0.001	meters
millimeters	0.039	inches
millimeters	0.00328	feet
centimeters	10.0	millimeters
centimeters	0.010	meters
centimeters	0.394	inches
centimeters	0.0328	feet
inches	25.40	millimeters
inches	2.54	centimeters
inches	0.0254	meters
inches	0.0833	feet
feet	304.8	millimeters
feet	30.48	centimeters
feet	0.304	meters
feet	12.0	inches
		Area
sq. millimeters	0.010	sq. centimeters
sq. millimeters	10.$^{-6}$	sq. meters
sq. millimeters	0.00155	sq. inches
sq. millimeters	1.076 x 10^{-5}	sq. feet
sq. centimeters	100	sq. millimeters
sq. centimeters	0.0001	sq. meters
sq. centimeters	0.155	sq. inches
sq. centimeters	0.001076	sq. feet
sq. inches	645.2	sq. millimeters
sq. inches	6.452	sq. centimeters
sq. inches	0.000645	sq. meters
sq. inches	0.00694	sq. feet
sq. feet	9.29 x 10^{4}	sqs. millimeters
sq. feet	929	sq. centimeters
sq. feet	0.0929	sq. meters
sq. feet	144	sq. inches
	Flow Rates	
gallons US/minute GPM	3.785	liters/min
gallons US/minute	0.133	ft^3/min
gallons US/minute	8.021	ft^3/hr
gallons US/minute	0.227	m^3/hr
gallons US/minute	34.29	Barrels/day (42 US gal)
cubic feet/minute	7.481	GPM
cubic feet/minute	28.32	liters/minute

Multiply	By	To Obtain
	Flow Rates	
cubic feet/minute	60.0	ft^3/hr
cubic feet/minute	1.699	m^3/hr
cubic feet/minute	256.5	Barrels/day
cubic feet/hr	0.1247	GPM
cubic feet/hr	0.472	liters/min
cubic feet/hr	0.01667	ft^3/min
cubic feet/hr	0.0283	m^3/hr
cubic meters/hr	4.403	GPM
cubic meters/hr	16.67	liters/min
cubic meters/hr	0.5886	ft^3/min
cubic meters/hr	35.31	ft^3/hr
cubic meters/hr	150.9	Barrels/day
	Velocity	
feet per second	60	ft/min
feet per second	0.3048	meters/second
feet per second	1.097	km/hr
feet per second	0.6818	miles/hr
meters per second	3.280	ft/sec
meters per second	196.9	ft/min
meters per second	3.600	km/hr
meters per second	2.237	miles/hr
	Weight (Mass)	
pounds	0.0005	short ton
pounds	0.000446	long ton
pounds	0.453	kilogram
pounds	0.000453	metric ton
short ton	2000.0	pounds
short ton	0.8929	long ton
short ton	907.2	kilogram
short ton	0.9072	metric ton
long ton	2240	pounds
long ton	1.120	short ton
long ton	1016	kilogram
long ton	1.016	metric ton
kilogram	2.205	pounds
kilogram	0.0011	short ton
kilogram	0.00098	long ton
kilogram	0.001	metric ton
metric ton	2205	pounds
metric ton	1.102	short ton
metric ton	0.984	long ton
metric ton	1000	kilogram

Some units shown on this page are not recommended by SI, e.g., kilogram/sq. cm should be read as kilogram (force) / sq. cm

Table 9

Multiply	By	To Obtain
Volume & Capacity		
cubic cm	0.06102	cubic inches
cubic cm	3.531 x 10^{-5}	cubic feet
cubic cm	$10.^{-6}$	cubic meters
cubic cm	0.0001	liters
cubic cm	2.642 x 10^{-4}	gallons (US)
cubic meters	$10.^{6}$	cubic cm
cubic meters	61,023.0	cubic inches
cubic meters	35.31	cubic feet
cubic meters	1000.0	liters
cubic meters	264.2	gallons
cubic feet	28,320.0	cubic cm
cubic feet	1728.0	cubic inches
cubic feet	0.0283	cubic meters
cubic feet	28.32	liters
cubic feet	7.4805	gallons
liters	1000.0	cubic cm
liters	61.02	cubic inches
liters	0.03531	cubic feet
liters	0.001	cubic meters
liters	0.264	gallons
gallons	3785.0	cubic cm
gallons	231.0	cubic inches
gallons	0.1337	cubic feet
gallons	3.785 x 10^{-3}	cubic meters
gallons	3.785	liters
Pressure & Head		
pounds/sq. inch	0.06895	bar
pounds/sq. inch	0.06804	atmosphere
pounds/sq. inch	0.0703	kg/cm^2
pounds/sq. inch	6.895	kPa
pounds/sq. inch	2.307	ft of H_2O (4 DEG C)
pounds/sq. inch	0.703	m of H_2O (4 DEG C)
pounds/sq. inch	5.171	cm of Hg (0 DEG C)
pounds/sq. inch	51.71	torr (mm of Hg) (0 DEG C)
pounds/sq. inch	2.036	in of Hg (0 DEG C)

Multiply	By	To Obtain
Pressure & Head		
atmosphere	14.69	psi
atmosphere	1.013	bar
atmosphere	1.033	Kg/cm^2
atmosphere	101.3	kPa
atmosphere	33.9	ft of H_2O
atmosphere	10.33	m of H_2O
atmosphere	76.00	cm of Hg
atmosphere	760.0	torr (mm of Hg)
atmosphere	29.92	in of Hg
bar	14.50	psi
bar	0.9869	atmosphere
bar	1.020	Kg/cm^2
bar	100.0	kPa
bar	33.45	ft of H_2O
bar	10.20	m of H_2O
bar	75.01	cm of Hg
bar	750.1	torr (mm of Hg)
bar	29.53	in of Hg
kilogram/sq. cm	14.22	psi
kilogram/sq. cm	0.9807	bar
kilogram/sq. cm	0.9678	atmosphere
kilogram/sq. cm	98.07	kPa
kilogram/sq. cm	32.81	ft of H_2O (4 DEG C)
kilogram/sq. cm	10.00	m of H_2O (4 DEG C)
kilogram/sq. cm	73.56	cm of Hg
kilogram/sq. cm	735.6	torr (mm of Hg)
kilogram/sq. cm	28.96	in of Hg
kiloPascal	0.145	psi
kiloPascal	0.01	bar
kiloPascal	0.00986	atmosphere
kiloPascal	0.0102	kg/cm^2
kiloPascal	0.334	ft of H_2O
kiloPascal	0.102	m of H_2O
kiloPascal	0.7501	cm of Hg
kiloPascal	7.501	torr (mm of Hg)
kiloPascal	0.295	in of Hg
millibar	0.001	bar

Some units shown on this page are not recommended by SI, e.g., kilogram/sq. cm should be read as kilogram (force) /sq. cm

Table 9

Useful List of Equivalents (U. S. Customary Units)

1 U.S. gallon of water = 8.33 lbs @ std cond.
1 cubic foot of water = 62.34 lbs @ std cond. (= density)
1 cubic foot of water = 7.48 gallons
1 cubic foot of air = 0.076 lbs @ std cond. (= air density)
Air specific volume = 1/density = 13.1 cubic feet /lb
Air molecular weight M = 29
Specific gravity of air G = 1 (reference for gases)
Specific gravity of water = 1 (reference for liquids)
Standard conditions (US Customary) are at
14.69 psia & 60 DEG F*
G of any gas = density of gas/0.076
G of any gas = molecular wt of gas/29

G of gas at flowing temp = $\dfrac{G \times 520}{T + 460}$

Flow conversion of gas

$$\text{scfh} = \frac{\text{lbs/hr}}{\text{density}}$$

$$\text{scfh} = \frac{\text{lbs/hr} \times 379}{M}$$

$$\text{scfh} = \frac{\text{lbs/hr} \times 13.1}{G}$$

Flow conversion of liquid

$$\text{GPM} = \frac{\text{lbs/hr}}{500 \times G}$$

*Normal conditions (metric) are at 1.013 bar and 0 DEG. C & 4 DEG. C water

Note : Within this control valve handbook, the metric factors are at 1.013 bar and 15.6˚C.

Universal gas equation

Pv = mRTZ			Metric
Where	P	= press lbs/sq ft	P = Pascal
	v	= volume in ft^3	v = m^3
	m	= mass in lbs	m = kg
	R	= gas constant	R = gas constant
		= $\frac{1545}{M}$	= $\frac{8314}{M}$
	T	= temp Rankine	T = temp Kelvin
	Z	= gas compressibility factor = Z	

Gas expansion (perfect gas)

$$\frac{P_1 V_1}{T_1} = \frac{P_2 V_2}{T_2}$$

Velocity of sound C (ft/sec)

$$C = 223 \sqrt{\frac{k\,(T + 460)}{M}}$$

where T = temp DEG F
M = mol. wt
k = specific heat ratio Cp/Cv

Velocity of Sound C (m/sec)

$$C = 91.2 \sqrt{\frac{k\,(T + 273)}{M}}$$

where T = temp DEG C
M = mol. wt
k = specific heat ratio Cp/Cv

References

1. “The Introduction of a Critical Flow Factor for Valve Sizing,” H. D. Baumann, ISA Transactions, Vol. 2, No. 2, April 1963
2. “Sizing Control Valves for Flashing Service,” H. W. Boger, Instruments and Control Systems, January 1970
3. “Recent Trends in Sizing Control Valves,” H. W. Boger, Proceedings Texas A&M 23rd Annual Symposium on Instrumentation for the Process Industries, 1968
4. “Effect of Pipe Reducers on Valve Capacity,” H. D. Baumann, Instruments and Control Systems, December 1968
5. “Flow of a Flashing Mixture of Water and Steam through Pipes and Valves,” W. F. Allen, Trans. ASME, Vol. 73, 1951
6. “Flow Characteristics for Control Valve Installations,” H. W. Boger, ISA Journal, October 1966.
7. Flowmeter Computation Handbook, ASME, 1961
8. ANSI/ISA S75.01, Flow Equations for Sizing Control Valves.
9. IEC 534-2-1, 1978, Sizing Equations for Incompressible Flow Under Installed Conditions
10. IEC 534-2-2, 1980, Sizing Equations for Compressible Flow Under Installed Conditions

Notes

Notes

Sales Office Locations

AUSTRIA
Dresser Valves Europe
Hans Kudlich-Strasse 35
A2100 Korneuburg (b. Wien), Austria
Phone: 43-2262-63689
Fax: 43-2263-68915

BELGIUM
Dresser Valves Europe
281-283 Chaussee de Bruxelles
281-283 Brusselsesteenweg
1190 Brussels, Belgium
Phone: 32-2-344-0970
Fax: 32-2-344-1123

BRAZIL
Dresser Idustria E Comercio Ltda
Divisao Masoneilan
Rua Senador Vergueiro, 433
09521-320 Sao Caetano Do Sul
Sao Paolo, Brazil
Phone: 55-11-453-5511
Fax: 55-11-453-5565

CANADA
Alberta
Valve Division
Dresser Canada, Inc.
#300, 444-58th Avenue S.E.
Calgary, Alberta T2H 0P4
Canada
Phone: 403-299-2565
Fax: 403-299-2575

Ontario
Valve Division
Dresser Canada, Inc.
5010 North Service Road
Burlington, Ontario L7L 5R5
Canada
Phone: 905-335-3529
Fax: 905-336-7628

CHINA
Dresser Valve Division
Suire 2403, Capital Mansion
6 Xinyuannan Road
Chao Yang district
Beijing 100040
Phone: 86-10-6466-1164
Fax: 86-10-6466-0195

FRANCE
Dresser Produits Industriels
Division Masoneilan
4, place de Saverne
92400 Courbevoie
France
Phone: 33-1-49-04-90-00
Fax: 33-1-49-04-90-10

GERMANY
Dresser Valves Europe
Klein-Kollenburg-Strasse 78-80
47877 Willich, Germany
Mailing Address:
P.O. Box 1208
47860 Willich, Germany
Phone: 49-2156-9189-0
Fax: 49-2156-41058

INDIA
Dresser Valve India Pvt. Ltd.
305/306 “Midas” - Sahar Plaza
Mathurdas Vasanji Road
J.B. Nagar - Andheri East
Mumbai, India 400 059
Phone: 91-22-835-4790
Fax: 91-22-835-4791

ITALY
Dresser Italia S.p.A.
Masoneilan Operation
Via Cassano, 77
80020 Casavatore (Naples), Italy
Phone: 39-81-7892-111
Fax: 39-81-7892-208

JAPAN
Niigata Masoneilan Company, Ltd.
26th Floor, Marive East Tower
WBG 2-6 Nakase, Mihama-Ku
Chiba-shi, Chiba 261-7120, Japan
Phone: 81-43-297-9222
Fax: 81-43-299-1115

KOREA
Dresser Korea, Inc.
#2107 Kuk Dong Building
60-1, 3-Ka, Choongmu-ro
Chung-Ku, Soeul, 100705
Phone: 82-2-274-0792
Fax: 82-2-274-0794

KUWAIT
Dresser Valve Division
P.O. Box 242
Safat 13003, Kuwait
Courier:
Flat No. 36, Floor 8
Gaswa Complex, Mahboula
Kuwait
Phone: 965-9061157

MEXICO
Dresser Valve de Mexico, S.A. de C.V.
Henry Ford No. 114, Esq. Fulton
Fraccionamiento Industrial San Nicolas
54030 Tlalnepantla Estado de Mexico
Phone: 52-5-310-9863
Fax: 52-5-310-5584

THE NETHERLANDS
Dresser Valves Europe
Steenhouwerstraat 11
3194 AG Hoogvliet
The Netherlands
Mailing Address:
P.O. Box 640
NL3190 AN Hoogvliet RT
The Netherlands
Phone: 31-10-438-4122
Fax: 31-10-438-4443

SINGAPORE
Dresser Singapore, Pte. Ltd.
Valve Division
16, Tuas Avenue 8
Singapore 639231
Phone: 65-861-6100
Fax: 65-861-7172

SOUTH AFRICA
Dresser Ltd., South Africa Branch
Valve Division
P.O. Box 2234, 16 Edendale Road
Eastleigh, Edenvale 1610
Republic of South Africa
Phone: 27-11-452-1550
Fax: 27-11-452-6542

SPAIN
Masoneilan S.A.
Zona Franca
Sector M, Calle Y
08040 Barcelona, Spain
Phone: 34-93-223-4175
Fax: 34-93-223-4754

SWITZERLAND
Dresser Europe SA
Frauntalweg 76
CH-8045 Zurich, Switzerland
Mailing Address:
P.O. Box 3568
CH-8021 Zurich, Switzerland
Phone: 41-1-450 28 91
Fax: 41-1-450 28 95

UNITED ARAB EMIRATES
Dresser Valve Division
Middle East Operations
Post Box 61302
Jebel Ali Free Zone
United Arab Emirates
Courier:
Units Nos. JAO1 + JAO2
Roundabout 8
Jebel Ali Free Zone
United Arab Emirates
Phone: 971-4-838-752
Fax: 971-4-838-038

UNITED KINGDOM
Valve Division
Dresser U.K. Limited
Trevithick Works
Gillibrands Estate, Skelmersdale
Lancashire WN8 9TU, England
United Kingdom
Phone: 44-1695-52600
Fax: 44-1695-52662

Valve Division
U.K. Southern Sales Office
Unit 5, Brook Business Centre
Cowley Mill Road, Uxbridge
Middlesex UB8 2FX, England
United Kingdom
Phone: 44-1895-454900
Fax: 44-1895-454919

UNITED STATES
Northern Region
Valve Division
Dresser Equipment Group, Inc.
85 Bodwell Street
Avon, MA 02322-1190
Phone: 508-586-4600
Fax: 508-427-8971

Southern Region
Valve Division
Dresser Equipment Group, Inc.
11100 West Airport Blvd.
Stafford, TX 77477-3014
Phone: 281-568-2211
Toll Free: 800-847-1099
Fax: 281-568-1414

Masoneilan
DRESSER VALVE DIVISION